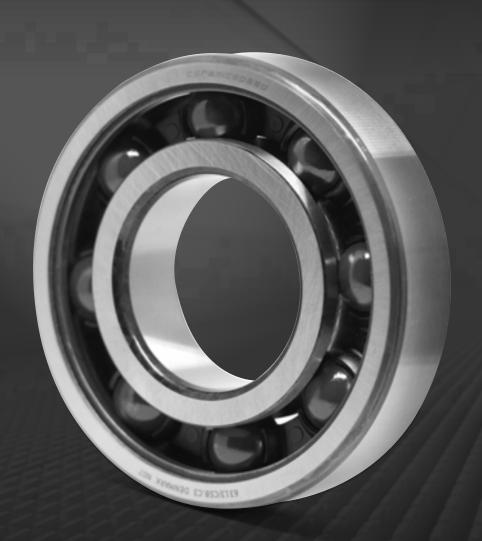


Saving operating costs by optimising with bearings





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Product advantages

Electrial equipment

Food processing equipment

High temperature applications

Demanding applications

Machine diagnostics

Technical data

CeramicSpeed history





CeramicSpeed manufactures and markets a complete range of ball bearings and roller bearings, which feature a higher performance than traditional steel bearings. These bearing solutions assist the industry with optimisations, to achieve new competitive advantages.







Product selection

- Know-how and experience
- Product overview
- Customer case studies

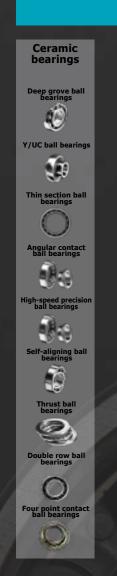
CeramicSpeed manufactures and markets a complete range of ball bearings and roller bearings, which feature a higher performance than traditional steel bearings. These bearing solutions assist the industry with optimisations, to achieve new competitive advantages.

Know-how and experience are essential

For the components used in industrial applications, the requirements are continuously growing. Traditional materials such as steel are pushed to the limit of their application. With the help of new material technology, that make use of ceramics and coatings, the opportunities for continuous optimisation are highly extended. At CeramicSpeed, we have more than 15 years of know-how specialising in the field of bearings.

Hundreds of companies from several industrial branches have achieved major business operation savings, simply by optimising their equipment with CeramicSpeed Bearings. The companies have moved away from the idea of continuous bearing replacement and instead, they switched over to employing "bearings that last". At CeramicSpeed, we believe it is our task to spread the knowledge and accessibility of the best bearing solutions.

Product selection







4-8 times

times longer

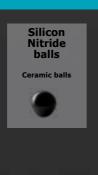
8-20 times longer

longer service life

• 99.4 % of CeramicSpeeds

Bearings last at least 4

• 50 % of the bearings last



70 % less

steel bearings

energy consumption

• 14-47 °C lower operating

temperature than standard

electric motors by up to 1 %







LongLife Series



LongLife Insulate



CeramicSpeed Hybrid Bearings for electric motors and other environments where it is necessary to prevent bearing currents from passing through the bearing. The CeramicSpeed Balls are nonconductive and we provide a guarantee against bearing current. Additionally, LongLife Insulate Bearings reduce energy loss in the bearing by 70 %.



LongLife Xtreme



Bearings for contaminated environments, where particles can enter the bearing and affect its performance. The extreme hardness of the balls means that they simply crush any foreign particles which enter the bearing. Xtreme Bearings last at least 4-8 times longer than standard steel bearings.



LongLife HighTemp



Ceramic balls and hi-tech components are combined to create a unique HighTemp series, for use in operating environments of up to 260 °C and 350 °C. This is largely made possible by the ceramic balls, which expand 70 % less than steel balls.



LongLife Corrotec/ CorroCoat



Bearings which are specially developed for humid environments. Stainless steel races, ceramic balls, synthetic cages and the optimal lubricant combine to form bearings with unique properties in terms of resistance and service life. Food industry approved lubricant is used in LongLife Corrotec Bearings. The bearing is also available as a coated version, which delivers increased protection against corrosion and even lower friction.



LongLife HardCoat



A coating with extremely good friction and wear reducing properties. The greatest hardness and lowest friction are achieved by using LongLife HardCoat - a flexible coating, which follows the material and doesn't flake.



LongLife WearCoat

A coating which is extremely effective in reducing wear and friction. The coating also offers limited protection from rust.



Increased competitive performance

- Simplify maintenance planning
- Service costs will be reduced
- Increased productivity

O8 — Product selection — P

LongLife Xtreme

Improved competitiveness by reduced bearing purchase



One of Denmark's largest sawmills started years back the optimisation of its production equipment with CeramicSpeed to improve its production uptime. Before the start of the optimisation program with CeramicSpeed, the company used to change its bearings every 6th month. To date, the CeramicSpeed Bearings have been running 8 times longer than the bearings used before.

The saws are delivered from the manufacturer with steel bearings that have a 3 months service life. The first step in the optimisation program was to replace these bearings with alternative bearings, which doubled the service life to 6 months. As this was yet not an optimal solution, the company engaged in the process of replacing the steel bearings with ceramic bearings.

The team went over the production process, eliminating as many bearing replacements as possible, in order to determine which bearings were optimal to replace on the machines.

Finally, the total project of optimisation consisted of CeramicSpeed Roller Bearings, Ball Bearings and Linear Guides.

In addition to considerably less bearing replacement, the company reduced the costs substantially, eliminating follow-up costs as well as maintenance hours. After 4 years from the start-up, the company has saved 290.000 DKK/year, and at the same time, the bearing replacement has been cut down by 80 %. The complete process of optimisation with CeramicSpeed Bearings throughout the production facility has contributed to an increased competitiveness of the company.



Application

- 8 saws
- Timber Conveyors
- Linear guides
- Carts in the pressure impregnating facility

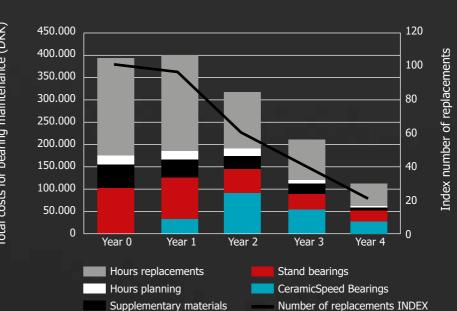
Highlights

- Rotation speed: From oscillating operation to 1,500 RPM
- Bearing temperature: 40 °C 80 °C
- Lubrication: NLGI-2 lubricant with EP additive
- Environment: Environment highly contaminated with wood shavings, and etc.

Products

• A varity af ceramic hybrid bearings and hybrid linear guides.





As the chart shows, the cost of the bearings alone is only a small part of the total costs of bearing maintenance. The much bigger part is represented by hours and additional materials.



A global manufacturer of interior doors increases production efficiency with CeramicSpeed Bearings. In the company's painting facility the bearings are facing an extremely demanding environment, where they are exposed to paint thinner, paint, hardener and acid. As the entire production is automated, it means that a stop in the painting facility requires also a halt in the rest of the production. Due to this, the company has registered an annual loss of 1,25 million DKK.

In an attempt to solve these challenges, the company has tested several different high-quality steel bearings on the market, which have increased the service life to 3 months. The cleaning cart in the

painting department was reviewed, and on critical positions CeramicSpeed Bearings were mounted, translated to an equivalent of 80 % of the bearings. Thanks to this replacement, the bearing service life has now reached 9 months and the bearings continue to run, without wear. The costs caused by unplanned downtime have been halfed, which has earned the company savings of 625,000 DKK.

The company's maintenance manager said:
"Increased service life, great savings in the long term, less maintenance, optimised production, and last, but not least, more time left for preventive maintenance – in a nutshell these are the valuable advantages we have gained by switching to CeramicSpeed Bearings".

Costs and savings after replacement with CeramicSpeed Bearings 3.000 1.200.000 1.000.000 2.500 Bearing costs DKK 800.000 2.000 600.000 1.500 1.000 400.000 200.000 500 10 Month 9 CeramicSpeed Bearings Costs standard bearings Costs standard bearings with solid oil **Application** • Barrels on cleaning carts in the painting facility **Highlights** • Rotation speed: 60 RPM • Temperature: 30 °C • Lubrication: NLGI-2 grease • Environment: Contaminated by paint thinner, paint, hardener and acid. **Products** • LongLife Corrotec 6205/2RS1.CSB

LongLife Insulate

Bearing temperature plays a critical role in the production efficiency



CeramicSpeed Bearings are mounted in an electric motor within one of Denmark's largest dairies. The dairy has production facilities in several countries and more than 19,000 employees around the world.

The dairy was experiencing big issues with the durability of the steel bearings that they were using. As the products manufactured by the dairy contain many small particles, which penetrate into the bearings, the bearing service life was significantly reduced.

To maintain an efficient production, it is crucial that the bearing temperature never exceeds 80 °C. In order to

control the temperature, the dairy was thus forced to implement a permanent temperature control on the machines, which would automatically stop its function as soon as the temperature exceeded the 80 °C limit.

When using standard steel bearings, its default temperature was 60 °C, the expected bearing service life was 1,200 hours and the realised durability was of approx. 1,000 hours.

Facing these challenges, the dairy decided to optimise one of the machines in a project carried out in close cooperation with CeramicSpeed, aiming to reduce the risk of production shutdown. By using the CeramicSpeed Bearings, the default temperature was lowered to a level of just 38 °C, and at the same time, the dairy had the chance to use food-approved lubricant in the bearings.

As a result of the optimisation with the CeramicSpeed Bearings, the measurements after 1,000 hours of continuous production showed that the bearing temperature was stable at 38 °C showing no signs of wear. It is important to mention that the bearing lubrication plays a significant role as well. Reducing the bearing temperature by 15 °C, the lubricant's service life is doubled, and the bearing's service life is quadrupled.



Application

Elektric motor

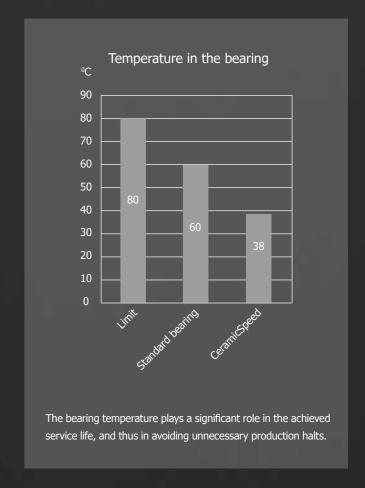
Highlights

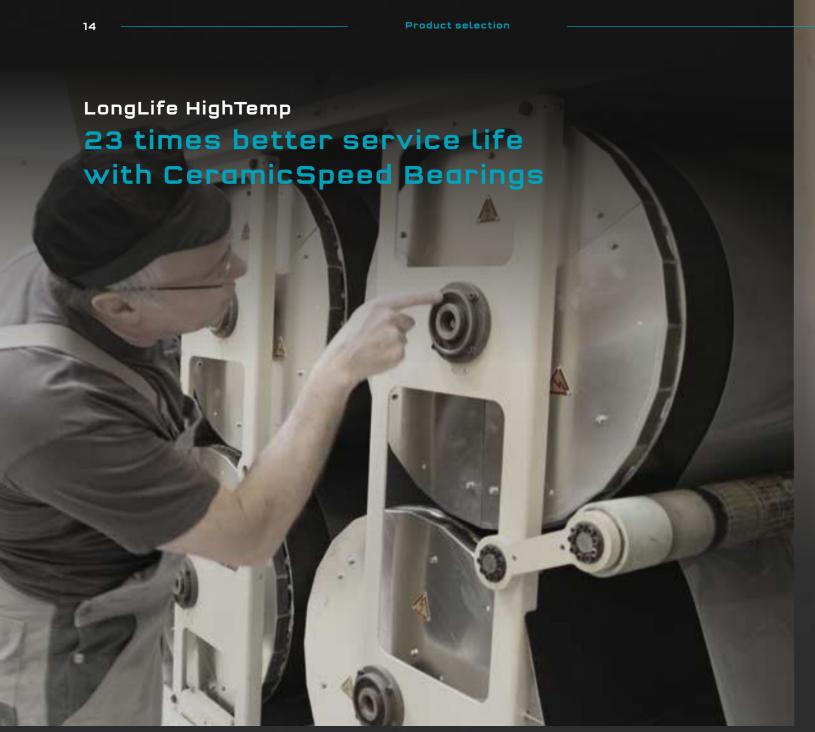
• Rotational speed: 2800-3200 RPM

- Bearing temperature: 38 °C 60 °C
- Lubrication: Food approved lubricant
- Environment: Environment contaminated with small particles of whey powder

Product

• LongLife Insulate 6010/2RS.CS3





Product selection

Plastic dust is one of the challenges that threaten the bearings service life, an issue that one of **Europe's leading plastics manufacturers has** experienced. Mounted in ovens where the plastic film is extruded 24 hours a day, the bearings are facing a harsh environment, where the temperature varies between 150 °C – 170 °C. Running at an average of 12-15 start/stop per minute, followed by vibrations, no air circulation and plastic dust, the service life of a steel bearing is about 2 weeks. Machine crashes caused by bearing failures have huge economic implications, as the oven must be cooled before any bearing can be replaced. Each operation of this kind means a loss caused by a 6-7 hour downtime, every second week.

Back in 2004, the first CeramicSpeed Bearings were delivered to the company for a testing period of 14 weeks. After the 14 weeks, the bearings were checked, and no signs of wear were found. Thanks to the positive results, after the test period CeramicSpeed has further optimised the bearings with different cages and a new special lubricant. Today, the CeramicSpeed Bearings feature a service life of 55-75 weeks.

In spite of the higher purchase price of ceramic bearings, the investment is recovered already after the bearing service life has been extended by 2 to 3 times. Thanks to the replacement with CeramicSpeed Bearings, which are specially developed with a focus on the specific application, the service life is 23 times higher.

Application

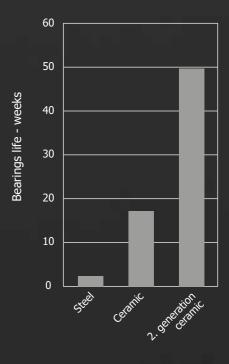
• Transmission in the ovens

Highlights

- Rotation speed: 0-150 RPM
- Temperature: 170 °C 190 °C
- Lubrication: Special grease customized for the application
- Environment: Heat, vibrations and contamination with plastic dust

Products:

• LongLife HighTemp 6004.CSB



23 times better bearing service life means increased efficiency and reduced maintenance costs.



Product advantages

- Energy-efficient
- Durable
- Reliable



Product advantages

Product advantages —————

Robust bearings with long service life provide better production efficiency

The bearings often figure only a small percentage of the total costs. Contrariwise, the costs for the servicing of bearings are many times higher than the bearing cost. Therefore, there is a big savings potential when choosing bearings that provide a longer service life.

A research based on the analysis of 1,000 bearings shows that 99.6 % of CeramicSpeed Bearings last a minimum of 4 times longer than the standard bearings

they replace. In 50 % of the cases, they last even up to 8-20 times longer. This is why the price premium for the CeramicSpeed Bearing solutions are earned back on average by the 1st or 2nd service life of a traditional bearing. For bearings that last under 1 or 2 years, this means significant production efficiency benefits. In addition to longer service life, the CeramicSpeed Bearings provide a wider range of additional benefits, which contribute to a better production efficiency.

Simplified maintenance and improved competitiveness

4 times longer service life Stable during the entire operating period

Bearings with long service life provide the opportunity to systematically remove the bearings, which disrupt production and constrain the production capacity. Instead of regular bearing replacement, the CeramicSpeed Bearings allow you to carefully plan for few larger maintenance programmes. By using CeramicSpeed OptimiZe, a solution that monitors the machinery, it is possible to act in before the damage occurs. Hence, maintenance can be planned when it least interferes with the production, avoiding additional costs.

The uptime is crucial for the production economy and thus competitiveness. Bearings manufactured with a focus on the function of the machine contribute to a better and more precise use of the production equipment. This provides a stable operation for the entire bearing service life, and leads to a reduced need for adjustments and corrections in pace with the natural wear of the equipment.

Bearing service life calculator

Medium to hard operation (load, lubrication, contamination, temperature)



Standard steel balls and steel roller bearings

CeramicSpeed Roller Bearings – ceramic coated rollers

CeramicSpeed Ball Bearings – ceramic balls

The bearings were tested under identical conditions. In comparison with standard steel bearings, the two types of CeramicSpeed bearings have a service life which is 4-20 times longer.



Try our web app to calculate the ROI using CeramicSpeed Bearings in your production environment.

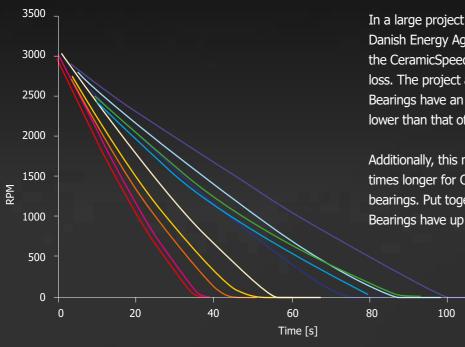
Scan the QR code with your smart phone or go to roi.ceramicspeed.com to calculate your ROI in a few simple steps.





20 — Product advantages — Product advantages — Product advantages — Product advantages

Reduced energy losses in the bearing by up to 70 %



Source: Report on the use of energy-efficient bearing solutions in the industry. The Danish Technological Institute, Septembe 2016.

In a large project developed together with the Danish Energy Agency it has been documented that the CeramicSpeed Bearings can reduce bearing energy loss. The project also demonstrated that CeramicSpeed Bearings have an operating temperature, which is 14-47 °C lower than that of the standard steel bearings.

Additionally, this means that the run-down time is 2-4 times longer for CeramicSpeed Bearings than it is for steel bearings. Put together, this means that the CeramicSpeed Bearings have up to 70 % lower energy consumption.

120

CeramicSpeed Bearings	Steel bearings
Motor 01	• Motor 06
• Motor 02	• Motor 07
• Motor 03	• Motor 08
• Motor 04	• Motor 09
Motor 05	• Motor 10

Guarantee against bearing currents

Ceramic bearings are able to withstand voltages 80-800 times higher than the voltages, which steel bearing with insulation coated rings can withstand (up to 1-3kV). Thanks to the extremely high quality and the insulation properties of the CeramicSpeed Balls, we offer a guarantee against the passage of electrical current.

We ensure that your investment in CeramicSpeed Bearings is repaid in direct savings in maintenance costs (labour and materials). When steel bearings, that last for one year or less, are replaced with CeramicSpeed Bearings, we offer a NO RISK Guarantee.

NO RISK · GUARANTEE

If the investment in CeramicSpeed
Bearings is not in accordance with our
ROI proposal, we provide you with new
replacement bearings for the machine in
question.

ALL-IN pays off...

Several large Danish companies have learned from the consequences of expensive, unplanned production halts, which cause huge costs. Companies are replacing all bearings with CeramicSpeed Bearings, combining this with the condition monitoring of critical machines. Companies are thus able to transform the unplanned halts to planned stops, at the same time stepping in before any expensive breakdown occurs. This means that companies have the chance to a better use of resources in the maintenance department, as well as reducing the maintenance costs in general.

"Over time, we expect far fewer breakdowns caused by standard bearings. This is without a doubt, thanks to

the ceramic balls as well as the other components, that the CeramicSpeed Bearings consist of. These are not standard bearings in the usual way, these are bearings manufactured with a focus on the machine, and the environment that they are used in. Although the bearings are more expensive, this is not significant. Thanks to these bearings, the costs for other machinery parts, which are typically also affected during a breakdown, as well as the lost production capacity, are avoided, reducing the total costs significantly. There is actually a lot of money to save," says the chief of maintenance at a major Danish dairy plant.

An investment that pays off



CeramicSpeed
Bearings in all
production equipment

Bearings costs
- a small price
for greater gains

Increased production efficiency





Electrical equipments

Applications: Electrical Motors - Generators



- Product overview
 LongLife Insulate sealed
- Product overview
 LongLife Insulate open



LongLife Insulate

The CeramicSpeed LongLife Insulate series features CeramicSpeed Bearings for electrical motors, generators, and other environments, where the passage of electrical current must be avoided. The CeramicSpeed Balls are non-conductive and have an insulating capacity of at least 15 kV/mm. Another important factor to these bearings are the large energy savings that the CeramicSpeed Bearings deliver – up to 70 %.

- 4-8 times longer service life
- Typically earned back by the first saved replacement
- The operating temperature is 14-47 °C lower than the temperature in the steel bearings
- Up to 70 % less energy consumption in the bearing
- Higher insulating power

- Higher RPM
- typically 50 % over steel bearings
- Can run under low lubrication conditions
- Extremely resistant to contamination
- Reduced operating costs thanks to the bearings' longer service life
- Better uptime of machinery which ensures higher competitiveness

LongLife Insulate sealed

d	D	В	С	CO	Limiting	Ball Grade	Designation
[mm]			[kN]		Speed [rpm]	[ISO3290: 20010]	
5	16	5	1,14	0,38	70000	3	Insulate 005 625- 2RZ/CSB.C3
6	19	6	2,34	0,95	60000	3	Insulate 006 626- 2RZ/CSB.C3
7	19	6	2,34	0,95	60000	3	Insulate 007 607- 2RZ/CSB.C3
7	22	7	3,45	1,37	53000	3	Insulate 007 627- 2RZ/CSB.C3
8	22	7	3,45	1,37	53000	3	Insulate 008 608- 2RZ/CSB.C3
10	26	8	4,75	1,96	45000	3	Insulate 010 6000- 2RZ/CSB.C3
10	30	9	5,40	2,36	43000	3	Insulate 010 6200- 2RZ/CSB.C3
10	35	11	8,52	3,4	39000	5	Insulate 010 6300- 2RZ/CSB.C3
12	28	8	5,40	2,36	43000	3	Insulate 012 6001- 2RZ/CSB.C3
12	32	10	7,28	3,1	38000	3	Insulate 012 6201- 2RZ/CSB.C3
12	37	12	10,10	4,15	33000	5	Insulate 012 6301- 2RZ/CSB.C3
15	32	9	5,85	2,85	36000	3	Insulate 015 6002- 2RZ/CSB.C3
15	35	11	8,06	3,75	32000	3	Insulate 015 6202- 2RZ/CSB.C3
15	42	13	11,90	5,4	28000	5	Insulate 015 6302- 2RZ/CSB.C3
17	35	10	6,37	3,25	32000	3	Insulate 017 6003- 2RZ/CSB.C3
17	40	12	9,95	4,75	28000	3	Insulate 017 6203- 2RZ/CSB.C3
17	47	14	14,30	6,5	26000	5	Insulate 017 6303- 2RZ/CSB.C3
20	42	12	9,95	5	26000	3	Insulate 020 6004- 2RZ/CSB.C3
20	47	14	13,5	6,55	24000	3	Insulate 020 6204- 2RZ/CSB.C3
20	52	15	16,8	7,8	23000	5	Insulate 020 6304- 2RZ/CSB.C3
25	47	12	11,9	6,55	22000	3	Insulate 025 6005- 2RZ/CSB.C3
25	52	15	14,8	7,8	22000	3	Insulate 025 6205- 2RZ/CSB.C3
25	62	17	23,4	11,6	20000	5	Insulate 025 6305- 2RZ/CSB.C3
30	55	13	13,8	8,3	19000	3	Insulate 030 6006- 2RZ/CSB.C3
30	62	16	20,3	11,2	18000	3	Insulate 030 6206- 2RZ/CSB.C3
30	72	19	29,6	16	17000	5	Insulate 030 6306- 2RZ/CSB.C3
35	62	14	16,8	10,25	17000	3	Insulate 035 6007- 2RZ/CSB.C3
35	72	17	27,0	15,3	15000	5	Insulate 035 6207- 2RZ/CSB.C3
35	80	21	35,1	19	16000	5	Insulate 035 6307- 2RZ/CSB.C3
40	68	15	17,8	11	15000	3	Insulate 040 6008- 2RZ/CSB.C3
40	80	18	32,5	19	14000	5	Insulate 040 6208- 2RZ/CSB.C3
40	90	23	42,3	24	13000	5	Insulate 040 6308- 2RZ/CSB.C3
45	75	16	22,1	14,6	16000	5	Insulate 045 6009- 2RZ/CSB.C3
45	85	19	35,1	21,6	13000	5	Insulate 045 6209- 2RZ/CSB.C3
45	100	25	55,3	31,5	12000	5	Insulate 045 6309- 2RZ/CSB.C3
50	80	16	22,9	16	15000	5	Insulate 050 6010- 2RZ/CSB.C3
50	90	20	37,1	23,2	12000	5	Insulate 050 6210- 2RZ/CSB.C3
50	110	27	65,0	38	10000	5	Insulate 050 6310- 2RZ/CSB.C3
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d [mm]	D	В	C [kN]	CO	Limiting Speed [rpm]	Ball Grade [ISO3290: 20010]	Designation
55	90	18	29,6	21,2	14000	5	Insulate 055 6011- 2RZ/CSB.C3
55	100	21	46,2	29	10000	5	Insulate 055 6211- 2RZ/CSB.C3
55	120	29	74,1	45	9000	5	Insulate 055 6311- 2RZ/CSB.C3
60	95	18	30,7	23,2	11000	5	Insulate 060 6012- 2RZ/CSB.C3
60	110	22	55,3	36	9500	5	Insulate 060 6212- 2RZ/CSB.C3
60	130	31	85,2	52	8500	5	Insulate 060 6312- 2RZ/CSB.C3
65	100	18	31,9	25	10500	5	Insulate 065 6013- 2RZ/CSB.C3
65	120	23	58,5	40,5	8500	5	Insulate 065 6213- 2RZ/CSB.C3
65	140	33	97,5	60	8000	5	Insulate 065 6313- 2RZ/CSB.C3
70	110	20	39,7	31	9400	5	Insulate 070 6014- 2RZ/CSB.C3
70	125	24	63,7	45	8500	5	Insulate 070 6214- 2RZ/CSB.C3
70	150	35	111	68	7500	5	Insulate 070 6314- 2RZ/CSB.C3
75	115	20	41,6	33,5	9000	5	Insulate 075 6015- 2RZ/CSB.C3
75	130	25	68,9	49	8000	5	Insulate 075 6215- 2RZ/CSB.C3
75	160	37	119	76,5	6700	5	Insulate 075 6315- 2RZ/CSB.C3
80	125	22	49	40	8200	5	Insulate 080 6016- 2RZ/CSB.C3
80	140	26	73	55	7000	5	Insulate 080 6216- 2RZ/CSB.C3
80	170	39	130	86,5	6300	5	Insulate 080 6316- 2RZ/CSB.C3
85	130	22	52	43	6700	5	Insulate 085 6017- 2RZ/CSB.C3
85	150	28	87,1	64	5600	5	Insulate 085 6217- 2RZ/CSB.C3
85	180	41	140	96,5	5000	16	Insulate 085 6317- 2RZ/CSB.C3
90	140	24	60,5	50	6300	5	Insulate 090 6018- 2RZ/CSB.C3
90	160	30	101	73,5	5300	5	Insulate 090 6218- 2RZ/CSB.C3
90	190	43	151	108	4800	16	Insulate 090 6318- 2RZ/CSB.C3
95	145	24	63,7	54	6000	5	Insulate 095 6019- 2RZ/CSB.C3
95	170	32	114	81,5	5000	5	Insulate 095 6219- 2RZ/CSB.C3
100	150	24	63,7	54	5600	5	Insulate 100 6020- 2RZ/CSB.C3
100	180	34	127	93	4800	5	Insulate 100 6220- 2RZ/CSB.C3
100	215	47	174	140	4300	16	Insulate 100 6320- 2RZ/CSB.C3
105	160	26	76,1	65,5	5300	5	Insulate 105 6021- 2RZ/CSB.C3
110	170	28	85,2	73,5	5000	5	Insulate 110 6022- 2RZ/CSB.C3
110	200	38	151	118	4300	16	Insulate 110 6222- 2RZ/CSB.C3
120	180	28	88,4	80	4800	5	Insulate 120 6024- 2RZ/CSB.C3
120	215	40	146	118	4000	16	Insulate 120 6224- 2RZ/CSB.C3
130	200	33	112	100	4300	5	Insulate 130 6026- 2RZ/CSB.C3
140	210	33	111	108	4000	5	Insulate 140 6028-

LongLife Insulate open

d [mm]	D	В	C [kN]	CO	Limiting Speed [rpm]	Ball Grade [ISO3290: 20010]	Designation
5	16	5	1,14	0,38	70000	3	Insulate 005 625/ CSB.C3
6	19	6	2,34	0,95	60000	3	Insulate 006 626/ CSB.C3
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10	30	9	5,40	2,36	43000	3	Insulate 010 6200/ CSB.C3
10	35	11	8,52	3,4	39000	5	Insulate 010 6300/ CSB.C3
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12	32	10	7,28	3,1	38000	3	Insulate 012 6201/ CSB.C3
12	37	12	10,10	4,15	33000	5	Insulate 012 6301/ CSB.C3
15	32	9	5,85	2,85	36000	3	Insulate 015 6002/ CSB.C3
15	35	11	8,06	3,75	32000	3	Insulate 015 6202/ CSB.C3
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17	35	10	6,37	3,25	32000	3	Insulate 017 6003/ CSB.C3
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17	47	14	14,30	6,5	26000	5	Insulate 017 6303/ CSB.C3
20	42	12	9,95	5	26000	3	Insulate 020 6004/ CSB.C3
20	47	14	13,5	6,55	24000	3	Insulate 020 6204/ CSB.C3
20	52	15	16,8	7,8	23000	5	Insulate 020 6304/ CSB.C3
25	47	12	11,9	6,55	22000	3	Insulate 025 6005/ CSB.C3
25	52	15	14,8	7,8	22000	3	Insulate 025 6205/ CSB.C3
25	62	17	23,4	11,6	20000	5	Insulate 025 6305/ CSB.C3
30	55	13	13,8	8,3	19000	3	Insulate 030 6006/ CSB.C3
30	62	16	20,3	11,2	18000	3	Insulate 030 6206/ CSB.C3
30	72	19	29,6	16	17000	5	Insulate 030 6306/ CSB.C3
35	62	14	16,8	10,25	17000	3	Insulate 035 6007/ CSB.C3
35	72	17	27,0	15,3	15000	5	Insulate 035 6207/ CSB.C3
35	80	21	35,1	19	16000	5	Insulate 035 6307/ CSB.C3
40	68	15	17,8	11	15000	3	Insulate 040 6008/ CSB.C3
40	80	18	32,5	19	14000	5	Insulate 040 6208/ CSB.C3
40	90	23	42,3	24	13000	5	Insulate 040 6308/ CSB.C3
45	75	16	22,1	14,6	16000	5	Insulate 045 6009/ CSB.C3
45	85	19	35,1	21,6	13000	5	Insulate 045 6209/ CSB.C3
45	100	25	55,3	31,5	12000	5	Insulate 045 6309/ CSB.C3
50	80	16	22,9	16	15000	5	Insulate 050 6010/ CSB.C3
50	90	20	37,1	23,2	12000	5	Insulate 050 6210/ CSB.C3
50	110	27	65,0	38	10000	5	Insulate 050 6310/ CSB.C3
55	90	18	29,6	21,2	14000	5	Insulate 055 6011/ CSB.C3
55	100	21	46,2	29	10000	5	Insulate 055 6211/ CSB.C3
55	120	29	74,1	45	9000	5	Insulate 055 6311/ CSB.C3

60 95 18 30,7 23,2 11000 5 Insulate 060 60 CSB.C3 60 110 22 55,3 36 9500 5 Insulate 060 60 CSB.C3 60 130 31 85,2 52 8500 5 Insulate 065 63 CSB.C3 65 100 18 31,9 25 10500 5 Insulate 065 63 CSB.C3 65 140 33 97,5 60 8000 5 Insulate 065 63 CSB.C3 70 110 20 39,7 31 9400 5 Insulate 070 60 CSB.C3 70 150 35 111 68 7500 5 Insulate 070 60 CSB.C3 75 150 35 111 68 7500 5 Insulate 070 60 CSB.C3 75 160 37 119 76,5 6700 5 Insulate 070 60 CSB.C3 75 160 37 119 76,5 6700 5 Insulate 070 60 CSB.C3	n	Designation	Ball Grade [ISO3290:	Limiting Speed	CO	C	В	D	d
CSB.C3	012/	Insulate 060 601	20010] 5	[rpm] 11000	23,2	[kN] 30,7	18	95	[mm] 60
CSB.C3		CSB.C3			·				
65 100 18 31,9 25 10500 5 Insulate 065 60 CSB.C3 65 120 23 58,5 40,5 8500 5 Insulate 065 63 CSB.C3 65 140 33 97,5 60 8000 5 Insulate 076 63 CSB.C3 70 110 20 39,7 31 9400 5 Insulate 070 62 CSB.C3 70 150 35 111 68 7500 5 Insulate 070 62 CSB.C3 75 115 20 41,6 33,5 9000 5 Insulate 075 60 CSB.C3 75 130 25 68,9 49 8000 5 Insulate 075 63 CSB.C3 75 160 37 119 76,5 6700 5 Insulate 075 63 CSB.C3 75 160 37 119 76,5 6700 5 Insulate 075 63 CSB.C3 80 125 22 49 40 8200 5 Insulate 080 62 CSB.C3		CSB.C3							
65 120 23 58,5 40,5 8500 5 Insulate 065 62 CSB.C3 65 140 33 97,5 60 8000 5 Insulate 065 62 CSB.C3 70 110 20 39,7 31 9400 5 Insulate 070 60 CSB.C3 70 125 24 63,7 45 8500 5 Insulate 070 60 CSB.C3 70 150 35 111 68 7500 5 Insulate 070 60 CSB.C3 75 115 20 41,6 33,5 9000 5 Insulate 075 60 CSB.C3 75 130 25 68,9 49 8000 5 Insulate 075 60 CSB.C3 75 160 37 119 76,5 6700 5 Insulate 075 60 CSB.C3 80 125 22 49 40 8200 5 Insulate 075 60 CSB.C3 80 170 39 130 86,5 6300 5 Insulate 080 60 CSB.C3		CSB.C3							
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Texas	213/	Insulate 065 6213 CSB.C3	5	8500	40,5	58,5	23	120	65
CSB.C3	313/	Insulate 065 6313 CSB.C3	5	8000	60	97,5	33	140	65
70 125 24 63,7 45 8500 5 Insulate 070 62 CSB.C3 70 150 35 111 68 7500 5 Insulate 070 60 CSB.C3 75 115 20 41,6 33,5 9000 5 Insulate 075 60 CSB.C3 75 130 25 68,9 49 8000 5 Insulate 075 60 CSB.C3 75 160 37 119 76,5 6700 5 Insulate 075 60 CSB.C3 80 125 22 49 40 8200 5 Insulate 080 60 CSB.C3 80 140 26 73 55 7000 5 Insulate 080 60 CSB.C3 85 130 22 52 43 6700 5 Insulate 080 60 CSB.C3 85 150 28 87,1 64 6700 5 Insulate 080 60 CSB.C3 85 150 28 87,1 64 6700 5 Insulate 090 60 CSB.C3 <	014/	Insulate 070 6014 CSB.C3	5	9400	31	39,7	20	110	70
70 150 35 111 68 7500 5 Insulate 076 63 CSB.C3 75 115 20 41,6 33,5 9000 5 Insulate 075 60 CSB.C3 75 130 25 68,9 49 8000 5 Insulate 075 63 CSB.C3 75 160 37 119 76,5 6700 5 Insulate 080 60 CSB.C3 80 125 22 49 40 8200 5 Insulate 080 60 CSB.C3 80 140 26 73 55 7000 5 Insulate 080 60 CSB.C3 80 170 39 130 86,5 6300 5 Insulate 080 63 CSB.C3 85 130 22 52 43 6700 5 Insulate 085 62 CSB.C3 85 150 28 87,1 64 6700 5 Insulate 085 63 CSB.C3 85 180 41 140 96,5 6000 16 Insulate 085 63 CSB.C3	214/	Insulate 070 621	5	8500	45	63,7	24	125	70
75 115 20 41,6 33,5 9000 5 Insulate 075 60 CSB.C3 75 130 25 68,9 49 8000 5 Insulate 075 60 CSB.C3 75 160 37 119 76,5 6700 5 Insulate 080 60 CSB.C3 80 125 22 49 40 8200 5 Insulate 080 60 CSB.C3 80 140 26 73 55 7000 5 Insulate 080 60 CSB.C3 80 170 39 130 86,5 6300 5 Insulate 080 63 CSB.C3 85 130 22 52 43 6700 5 Insulate 085 63 CSB.C3 85 150 28 87,1 64 6700 5 Insulate 085 63 CSB.C3 85 180 41 140 96,5 6000 16 Insulate 085 63 CSB.C3 85 180 41 140 96,5 6000 5 Insulate 095 60 CSB.C3	314/	Insulate 070 631	5	7500	68	111	35	150	70
75 130 25 68,9 49 8000 5 Insulate 075 62 CSB.C3 75 160 37 119 76,5 6700 5 Insulate 075 62 CSB.C3 80 125 22 49 40 8200 5 Insulate 080 60 CSB.C3 80 140 26 73 55 7000 5 Insulate 080 62 CSB.C3 85 130 22 52 43 6700 5 Insulate 085 63 CSB.C3 85 150 28 87,1 64 6700 5 Insulate 085 63 CSB.C3 85 180 41 140 96,5 6000 16 Insulate 085 63 CSB.C3 90 140 24 60,5 50 6300 5 Insulate 096 62 CSB.C3 90 160 30 101 73,5 6300 5 Insulate 096 62 CSB.C3 95 145 24 63,7 54 6000 5 Insulate 095 63 CSB.C3	015/	Insulate 075 601	5	9000	33,5	41,6	20	115	75
75 160 37 119 76,5 6700 5 Insulate 075 63 CSB.C3 80 125 22 49 40 8200 5 Insulate 080 60 CSB.C3 80 140 26 73 55 7000 5 Insulate 080 62 CSB.C3 80 170 39 130 86,5 6300 5 Insulate 080 63 CSB.C3 85 130 22 52 43 6700 5 Insulate 085 62 CSB.C3 85 150 28 87,1 64 6700 5 Insulate 085 62 CSB.C3 85 180 41 140 96,5 6000 16 Insulate 085 62 CSB.C3 90 140 24 60,5 50 6300 5 Insulate 085 62 CSB.C3 90 160 30 101 73,5 6300 5 Insulate 095 62 CSB.C3 95 145 24 63,7 54 6000 5 Insulate 095 62 CSB.C3	215/	Insulate 075 621	5	8000	49	68,9	25	130	75
80 125 22 49 40 8200 5 Insulate 080 60 CSB.C3 80 140 26 73 55 7000 5 Insulate 080 62 CSB.C3 80 170 39 130 86,5 6300 5 Insulate 085 63 CSB.C3 85 130 22 52 43 6700 5 Insulate 085 62 CSB.C3 85 150 28 87,1 64 6700 5 Insulate 085 62 CSB.C3 85 180 41 140 96,5 6000 16 Insulate 085 63 CSB.C3 90 140 24 60,5 50 6300 5 Insulate 096 60 CSB.C3 90 160 30 101 73,5 6300 5 Insulate 096 63 CSB.C3 95 145 24 63,7 54 6000 5 Insulate 096 63 CSB.C3 95 170 32 114 81,5 6000 5 Insulate 095 62 CSB.C3	315/	Insulate 075 631	5	6700	76,5	119	37	160	75
80 140 26 73 55 7000 5 Insulate 080 62 CSB.C3 80 170 39 130 86,5 6300 5 Insulate 080 63 CSB.C3 85 130 22 52 43 6700 5 Insulate 085 60 CSB.C3 85 150 28 87,1 64 6700 5 Insulate 085 62 CSB.C3 85 180 41 140 96,5 6000 16 Insulate 096 63 CSB.C3 90 140 24 60,5 50 6300 5 Insulate 090 62 CSB.C3 90 160 30 101 73,5 6300 5 Insulate 090 62 CSB.C3 90 190 43 151 108 5600 16 Insulate 090 62 CSB.C3 95 145 24 63,7 54 6000 5 Insulate 095 60 CSB.C3 95 170 32 114 81,5 5000 5 Insulate 095 60 CSB.C3	016/	Insulate 080 601	5	8200	40	49	22	125	80
80 170 39 130 86,5 6300 5 Insulate 080 63 CSB.C3 85 130 22 52 43 6700 5 Insulate 085 60 CSB.C3 85 150 28 87,1 64 6700 5 Insulate 085 62 CSB.C3 85 180 41 140 96,5 6000 16 Insulate 085 63 CSB.C3 90 140 24 60,5 50 6300 5 Insulate 090 62 CSB.C3 90 160 30 101 73,5 6300 5 Insulate 090 62 CSB.C3 90 190 43 151 108 5600 16 Insulate 090 62 CSB.C3 95 145 24 63,7 54 6000 5 Insulate 095 62 CSB.C3 95 170 32 114 81,5 6000 5 Insulate 095 63 CSB.C3 95 200 45 159 118 5300 16 Insulate 095 63 CSB.C3	216/	Insulate 080 621	5	7000	55	73	26	140	80
85 130 22 52 43 6700 5 Insulate 085 60 CSB.C3 85 150 28 87,1 64 6700 5 Insulate 085 62 CSB.C3 85 180 41 140 96,5 6000 16 Insulate 085 63 CSB.C3 90 140 24 60,5 50 6300 5 Insulate 090 60 CSB.C3 90 160 30 101 73,5 6300 5 Insulate 090 63 CSB.C3 90 190 43 151 108 5600 16 Insulate 095 60 CSB.C3 95 145 24 63,7 54 6000 5 Insulate 095 60 CSB.C3 95 170 32 114 81,5 6000 5 Insulate 095 60 CSB.C3 95 170 32 114 81,5 6000 5 Insulate 095 60 CSB.C3 100 150 24 63,7 54 5600 5 Insulate 095 60 CSB.C3	316/	Insulate 080 631	5	6300	86,5	130	39	170	80
85 150 28 87,1 64 6700 5 Insulate 085 62 CSB.C3 85 180 41 140 96,5 6000 16 Insulate 085 63 CSB.C3 90 140 24 60,5 50 6300 5 Insulate 090 60 CSB.C3 90 160 30 101 73,5 6300 5 Insulate 090 60 CSB.C3 90 190 43 151 108 5600 16 Insulate 090 60 CSB.C3 95 145 24 63,7 54 6000 5 Insulate 095 60 CSB.C3 95 170 32 114 81,5 6000 5 Insulate 095 60 CSB.C3 95 200 45 159 118 5300 16 Insulate 095 60 CSB.C3 100 150 24 63,7 54 5600 5 Insulate 100 60 CSB.C3 100 180 34 127 93 5600 5 Insulate 100 60 CSB.C3 <tr< td=""><td>017/</td><td>CSB.C3 Insulate 085 601</td><td>5</td><td>6700</td><td>43</td><td>52</td><td>22</td><td>130</td><td>85</td></tr<>	017/	CSB.C3 Insulate 085 601	5	6700	43	52	22	130	85
85 180 41 140 96,5 6000 16 Insulate 085 63 CSB.C3 90 140 24 60,5 50 6300 5 Insulate 090 62 CSB.C3 90 160 30 101 73,5 6300 5 Insulate 090 62 CSB.C3 90 190 43 151 108 5600 16 Insulate 090 63 CSB.C3 95 145 24 63,7 54 6000 5 Insulate 095 62 CSB.C3 95 170 32 114 81,5 6000 5 Insulate 095 62 CSB.C3 95 200 45 159 118 5300 16 Insulate 095 63 CSB.C3 100 150 24 63,7 54 5600 5 Insulate 1095 63 CSB.C3 100 180 34 127 93 5600 5 Insulate 100 63 CSB.C3 100 180 34 127 93 5600 5 Insulate 100 63 CSB.C3 <t< td=""><td>217/</td><td>CSB.C3 Insulate 085 621</td><td>5</td><td>6700</td><td>64</td><td>87,1</td><td>28</td><td>150</td><td>85</td></t<>	217/	CSB.C3 Insulate 085 621	5	6700	64	87,1	28	150	85
90 140 24 60,5 50 6300 5 Insulate 090 60 CSB.C3 90 160 30 101 73,5 6300 5 Insulate 090 62 CSB.C3 90 190 43 151 108 5600 16 Insulate 090 63 CSB.C3 95 145 24 63,7 54 6000 5 Insulate 095 60 CSB.C3 95 170 32 114 81,5 6000 5 Insulate 095 62 CSB.C3 95 200 45 159 118 5300 16 Insulate 095 62 CSB.C3 100 150 24 63,7 54 5600 5 Insulate 100 60 CSB.C3 100 180 34 127 93 5600 5 Insulate 100 62 CSB.C3 100 215 47 174 140 5000 16 Insulate 100 62 CSB.C3 110 170 28 85,2 73,5 5000 5 Insulate 10 60 CSB.C3 <	317/	CSB.C3 Insulate 085 631	16	6000	96,5		41	180	85
CSB.C3 CSB.C3									
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95 170 32 114 81,5 6000 5 Insulate 095 62 CSB.C3 95 200 45 159 118 5300 16 Insulate 095 63 CSB.C3 100 150 24 63,7 54 5600 5 Insulate 100 60 CSB.C3 100 180 34 127 93 5600 5 Insulate 100 62 CSB.C3 100 215 47 174 140 5000 16 Insulate 100 63 CSB.C3 105 160 26 76,1 65,5 5300 5 Insulate 105 60 CSB.C3 110 170 28 85,2 73,5 5000 5 Insulate 110 60 CSB.C3 110 200 38 151 118 4300 16 Insulate 120 60 CSB.C3 120 180 28 88,4 80 4800 5 Insulate 120 60 CSB.C3 120 215 40 146 118 4000 16 Insulate 120 60 CSB.C3 <td></td> <td>CSB.C3</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>		CSB.C3							
95 200 45 159 118 5300 16 Insulate 095 63 CSB.C3 100 150 24 63,7 54 5600 5 Insulate 100 62 CSB.C3 100 180 34 127 93 5600 5 Insulate 100 62 CSB.C3 100 215 47 174 140 5000 16 Insulate 100 63 CSB.C3 105 160 26 76,1 65,5 5300 5 Insulate 105 60 CSB.C3 110 170 28 85,2 73,5 5000 5 Insulate 110 60 CSB.C3 110 200 38 151 118 4300 16 Insulate 110 60 CSB.C3 120 180 28 88,4 80 4800 5 Insulate 120 60 CSB.C3 120 215 40 146 118 4000 16 Insulate 120 62 CSB.C3 130 200 33 112 100 4300 5 Insulate 130 60 CSB.C3 <td></td> <td>CSB.C3</td> <td></td> <td></td> <td></td> <td><u> </u></td> <td></td> <td></td> <td></td>		CSB.C3				<u> </u>			
CSB.C3		CSB.C3			·				
CSB.C3	319/		16	5300	118	159	45	200	95
CSB.C3 100	020/	Insulate 100 6020 CSB.C3	5	5600	54	63,7	24	150	100
100 215 47 174 140 5000 16 Insulate 100 63 CSB.C3 105 160 26 76,1 65,5 5300 5 Insulate 105 60 CSB.C3 110 170 28 85,2 73,5 5000 5 Insulate 110 60: CSB.C3 110 200 38 151 118 4300 16 Insulate 110 60: CSB.C3 120 180 28 88,4 80 4800 5 Insulate 120 60 CSB.C3 120 215 40 146 118 4000 16 Insulate 120 62 CSB.C3 130 200 33 112 100 4300 5 Insulate 130 60 CSB.C3 140 210 33 111 108 4000 5 Insulate 140 60 CSB.C3 140 300 62 252 245 3600 20 Insulate 140 63 CSB.C3	220/	Insulate 100 6220 CSB.C3	5	5600	93	127	34	180	100
105 160 26 76,1 65,5 5300 5 Insulate 105 60 CSB.C3 110 170 28 85,2 73,5 5000 5 Insulate 110 60 CSB.C3 110 200 38 151 118 4300 16 Insulate 110 60 CSB.C3 120 180 28 88,4 80 4800 5 Insulate 120 60 CSB.C3 120 215 40 146 118 4000 16 Insulate 120 62 CSB.C3 130 200 33 112 100 4300 5 Insulate 130 60 CSB.C3 140 210 33 111 108 4000 5 Insulate 140 60 CSB.C3 140 300 62 252 245 3600 20 Insulate 140 63 CSB.C3	320/	Insulate 100 6320	16	5000	140	174	47	215	100
110 170 28 85,2 73,5 5000 5 Insulate 110 60: CSB.C3 110 200 38 151 118 4300 16 Insulate 110 62: CSB.C3 120 180 28 88,4 80 4800 5 Insulate 120 60: CSB.C3 120 215 40 146 118 4000 16 Insulate 120 62: CSB.C3 130 200 33 112 100 4300 5 Insulate 130 60: CSB.C3 140 210 33 111 108 4000 5 Insulate 140 63: CSB.C3 140 300 62 252 245 3600 20 Insulate 140 63: CSB.C3	021/	Insulate 105 602:	5	5300	65,5	76,1	26	160	105
110 200 38 151 118 4300 16 Insulate 110 62: CSB.C3 120 180 28 88,4 80 4800 5 Insulate 120 60 CSB.C3 120 215 40 146 118 4000 16 Insulate 120 62 CSB.C3 130 200 33 112 100 4300 5 Insulate 130 60 CSB.C3 140 210 33 111 108 4000 5 Insulate 140 60 CSB.C3 140 300 62 252 245 3600 20 Insulate 140 63 CSB.C3	022/	Insulate 110 6022	5	5000	73,5	85,2	28	170	110
120 180 28 88,4 80 4800 5 Insulate 120 60 CSB.C3 120 215 40 146 118 4000 16 Insulate 120 62 CSB.C3 130 200 33 112 100 4300 5 Insulate 130 60 CSB.C3 140 210 33 111 108 4000 5 Insulate 140 60 CSB.C3 140 300 62 252 245 3600 20 Insulate 140 63 CSB.C3	222/	Insulate 110 6222	16	4300	118	151	38	200	110
120 215 40 146 118 4000 16 Insulate 120 62 CSB.C3 130 200 33 112 100 4300 5 Insulate 130 60 CSB.C3 140 210 33 111 108 4000 5 Insulate 140 60 CSB.C3 140 300 62 252 245 3600 20 Insulate 140 63 CSB.C3	024/	Insulate 120 602	5	4800	80	88,4	28	180	120
130 200 33 112 100 4300 5 Insulate 130 60 CSB.C3 140 210 33 111 108 4000 5 Insulate 140 60 CSB.C3 140 300 62 252 245 3600 20 Insulate 140 63 CSB.C3 CSB.C3 CSB.C3	224/	Insulate 120 622	16	4000	118	146	40	215	120
140 210 33 111 108 4000 5 Insulate 140 60. CSB.C3 140 300 62 252 245 3600 20 Insulate 140 63. CSB.C3 CSB.C3	026/	Insulate 130 6026	5	4300	100	112	33	200	130
140 300 62 252 245 3600 20 Insulate 140 63: CSB.C3	028/	Insulate 140 6028	5	4000	108	111	33	210	140
	328/_	CSB.C3 Insulate 140 6328	20	3600	245	252	62	300	140
150 320 65 280 <u> 290 3200 20 Insulate 150 63</u>	330/	CSB.C3 Insulate 150 6330	20	3200	290	280	65	320	150
CSB.C3	,								
CSB.C3									
CSB.C3		CSB.C3							
CSB.C3									
	338/	Insulate 190 6338 CSB.C3	20	2500	440	3/0	/8	400	190





Food processing equipment

Applications: Transport Equipment Equipment with requirements for food
safety approval (FDA/EC 1935) - Equipment
used in corrosive environments

- Product overview
 LongLife Corrotec sealed
- Product overview
 LongLife Corrotec open

Food processing equipment Food processing equipment



LongLife Corrotec/CorroCoat

The CeramicSpeed LongLife Corrotec Bearing series is specially designed for humid environments. This type of bearings take over and continue to function, where the bearings made of clean stainless steel materials usually fail and break down. The combination of stainless steel races, ceramic balls, ball cages from synthetic material and the right lubricant, provides a

unique bearing in terms of resistance and thus service approved grease. If needed, besides ball bearings, the use of CorroCoat is possible, which provides extremely properties.

life. All LongLife Corrotec Bearings use food safety high corrosion resistant and friction-suppressant

What makes these bearings unique is the fact that both the bearings' components and lubricant are food safety approved, meaning that they can come in direct contact with food. In addition to being FDA approved, several bearing components are also approved in accordance with EC 1935.

Bearings approved

With the CeramicSpeed LongLife Corrotec Bearing

series, it is possible to make use of bearings that are

FDA/EC 1935 approved for use in the food industry.

for contact with food

The components are approved in accordance with FDA 21 CFR: Code of Federal Regulation, an area of

legislation that covers medicine and food in the United States. These components also have an EC No. 1935/2004 authorisation.

The lubricant used is NSF-H1 registered, in other words approved for use in contact with food and suitable for both sealed bearings and bearings that are continuously lubricated within the production process. A specification of the authorisations for CeramicSpeed Corrotec product series can be seen in the following table:

- 4-8 times longer lifetime
- FDA/EC1935 approved bearings for the food production
- Bearings with long service life and no corrosion
- Corrosion resistant bearings that prevent seizing
- Grease types and quantity optimised for the specific application
- Food safety approved grease
- Load capacity is not changed by switching from stainless to LongLife Corrotec Bearings
- Reduced load on the races because of less inertia produced by the balls
- Reduced operating costs due to the bearings' longer service life
- Better machinery uptime that ensures higher competitiveness



LongLife Corrotec sealed

d [mm]	D	В	C [kN]	C0	Limiting Speed [rpm]	Ball Grade [ISO3290: 20010]	Designation
10	26	8	3,97	1,96	19000	5	Corrotec 010 6000- 2RS/CSB
10	30	9	4,36	2,32	16000	5	Corrotec 010 6200- 2RS/CSB
10	35	11	7,02	3,4	15000	5	Corrotec 010 6300- 2RS/CSB
12	28	8	4,42	2,36	16000	5	Corrotec 012 6001- 2RS/CSB
12	32	10	5,72	3	15000	5	Corrotec 012 6201- 2RS/CSB
12	37	12	9,75	4,15	14000	5	Corrotec 012 6301- 2RS/CSB
15	32	9	4,88	2,8	14000	5	Corrotec 015 6002- 2RS/CSB
15	35	11	6,37	3,6	13000	5	Corrotec 015 6202- 2RS/CSB
15	42	13	9,94	5,4	11000	5	Corrotec 015 6302- 2RS/CSB
17	35	10	4,94	3,15	13000	5	Corrotec 017 6003- 2RS/CSB
17	40	12	8,06	4,75	12000	5	Corrotec 017 6203- 2RS/CSB
17	47	14	11,7	6,55	10000	5	Corrotec 017 6303- 2RS/CSB
20	42	12	9,36	5,1	11000	5	Corrotec 020 6004- 2RS/CSB
20	47	14	12,5	6,55	10000	5	Corrotec 020 6204- 2RS/CSB
20	52	15	13,8	7,8	9500	5	Corrotec 020 6304- 2RS/CSB
25	47	12	10,1	5,85	9500	5	Corrotec 025 6005- 2RS/CSB
25	52	15	13,8	7,8	8500	5	Corrotec 025 6205- 2RS/CSB
25	62	17	20,8	11,2	7500	5	Corrotec 025 6305- 2RS/CSB
30	55	13	13,3	8,3	8000	5	Corrotec 030 6006- 2RS/CSB
30	62	16	19	11,4	7000	5	Corrotec 030 6206- 2RS/CSB
30	72	19	22,9	15	6300	5	Corrotec 030 6306- 2RS/CSB
35	62	14	13,8	10,2	6700	5	Corrotec 035 6007- 2RS/CSB
35	72	17	22,1	15,3	6000	5	Corrotec 035 6207- 2RS/CSB
35	80	21	28,6	19	5600	5	Corrotec 035 6307- 2RS/CSB
40	68	15	14,6	11,4	6300	5	Corrotec 040 6008- 2RS/CSB
40	80	18	25,1	17,6	5600	5	Corrotec 040 6208- 2RS/CSB
45	75	23	18,2	15	5600	5	Corrotec 045 6009- 2RS/CSB
45	85	19	28,1	20,4	5000	5	Corrotec 045 6209- 2RS/CSB
50	80	16	19	16,6	5000	5	Corrotec 050 6010- 2RS/CSB
50	90	20	30,2	23,2	4800	5	Corrotec 050 6210- 2RS/CSB

LongLife Corrotec open

d	D	В	С	CO	Limiting	Ball Grade	Designation
[mm]			[kN]		Speed [rpm]	[ISO3290: 20010]	
10	26	8	3,97	1,96	40000	5	Corrotec 010 6000/ CSB
10	30	9	4,36	2,32	36000	5	Corrotec 010 6200/ CSB
10	35	11	7,02	3,4	34000	5	Corrotec 010 6300/ CSB
12	28	8	4,42	2,36	36000	5	Corrotec 012 6001/ CSB
12	32	10	5,72	3	34000	5	Corrotec 012 6201/ CSB
12	37	12	9,75	4,15	30000	5	Corrotec 012 6301/ CSB
15	32	9	4,88	2,8	32000	5	Corrotec 015 6002/ CSB
15	35	11	6,37	3,6	30000	5	Corrotec 015 6202/ CSB
15	42	13	9,94	5,4	26000	5	Corrotec 015 6302/ CSB
17	35	10	4,94	3,15	28000	5	Corrotec 017 6003/ CSB
17	40	12	8,06	4,75	26000	5	Corrotec 017 6203/ CSB
17	47	14	11,7	6,55	22000	5	Corrotec 017 6303/ CSB
20	42	12	9,36	5,1	24000	5	Corrotec 020 6004/ CSB
20	47	14	12,5	6,55	22000	5	Corrotec 020 6204/ CSB
20	52	15	13,8	7,8	20000	5	Corrotec 020 6304/ CSB
25	47	12	10,1	5,85	20000	5	Corrotec 025 6005/ CSB
25	52	15	13,8	7,8	19000	5	Corrotec 025 6205/ CSB
25	62	17	20,8	11,2	17000	5	Corrotec 025 6305/ CSB
30	55	13	13,3	8,3	17000	5	Corrotec 030 6006/ CSB
30	62	16	19	11,4	16000	5	Corrotec 030 6206/ CSB
30	72	19	22,9	15	14000	5	Corrotec 030 6306/ CSB
35	62	14	13,8	10,2	15000	5	Corrotec 035 6007/ CSB
35	72	17	22,1	15,3	14000	5	Corrotec 035 6207/ CSB
35	80	21	28,6	19	13000	5	Corrotec 035 6307/ CSB
40	68	15	14,6	11,4	14000	5	Corrotec 040 6008/ CSB
40	80	18	25,1	17,6	12000	5	Corrotec 040 6208/ CSB
45	75	23	18,2	15	12000	5	Corrotec 045 6009/ CSB
45	85	19	28,1	20,4	11000	5	Corrotec 045 6209/ CSB
50	80	16	19	16,6	11000	5	Corrotec 050 6010/ CSB
50	90	20	30,2	23,2	10000	5	Corrotec 050 6210/ CSB







High temperature applications

Applications: Ovens - Boilers - Hot air ventilation

- Product overview LongLife HighTemp - 260 °C
- Product overview LongLife HighTemp - 350 °C





The CeramicSpeed LongLife HighTemp Bearings feature ceramic balls and high-tech components that offer a unique HighTemp-program of up to 260 °C and 350 °C respectively. Amongst other things, the reason why this is possible is that the CeramicSpeed Balls expand 70 % less than steel balls.

- 4-8 times longer lifetime
- CeramicSpeed Balls are extremely stable at high temperatures
- The bearings can be designed with common clearance classes because of their high stability
- No micro fractures and damage under powerful cooling
- High resistance to corrosion and contamination
- Tolerates temperatures up to 350 °C
- Reduced operating costs due to bearings' longer service life
- Better machinery uptime that ensures higher competitiveness

LongLife HighTemp 260

d [mm]	D	В	CO	Limiting Speed [rpm]	Ball Grade [ISO3290: 20010]	Designation
10	35	11	3,4	400	5	HighTemp 010 6300/CSB.260°C
12	32	10	3,1	400	3	HighTemp 012 6201/CSB.260°C
15	35	11	3,75	360	3	HighTemp 015 6202/CSB.260°C
17	35	10	3,25	340	3	HighTemp 017 6003/CSB.260°C
17	40	12	4,75	310	3	HighTemp 017 6203/CSB.260°C
17	47	14	6,55	280	5	HighTemp 017 6303/CSB.260°C
20	42	12	5	290	3	HighTemp 020 6004/CSB.260°C
20	47	14	6,55	260	3	HighTemp 020 6204/CSB.260°C
20	52	15	7,8	250	5	HighTemp 020 6304/CSB.260°C
25	47	12	6,55	250	3	HighTemp 025 6005/CSB.260°C
25	52	15	7,8	230	3	HighTemp 025 6205/CSB.260°C
25	62	17	11,6	200	5	HighTemp 025 6305/CSB.260°C
30	62	16	11,2	190	3	HighTemp 030 6206/CSB.260°C
30	72	19	16	170	5	HighTemp 030 6306/CSB.260°C
35	72	17	15,3	160	5	HighTemp 035 6207/CSB.260°C
35	80	21	19	150	5	HighTemp 035 6307/CSB.260°C
40	80	18	19	150	5	HighTemp 040 6208/CSB.260°C
40	90	23	24	130	5	HighTemp 040 6308/CSB.260°C
45	85	19	21,6	130	5	HighTemp 045 6209/CSB.260°C
45	100	25	31,5	120	5	HighTemp 045 6309/CSB.260°C
50	90	20	23,2	120	5	HighTemp 050 6210/CSB.260°C
50	110	27	38	110	5	HighTemp 050 6310/CSB.260°C
55	100	21	29	110	5	HighTemp 055 6211/CSB.260°C
55	120	29	45	100	5	HighTemp 055 6311/CSB.260°C
60	110	22	36	100	5	HighTemp 060 6212/CSB.260°C
60	130	31	52	90	5	HighTemp 060 6312/CSB.260°C
65	120	23	40,5	90	5	HighTemp 065 6213/CSB.260°C
65	140	33	60	80	5	HighTemp 065 6313/CSB.260°C
70	125	24	45	90	5	HighTemp 070 6214/CSB.260°C
70	150	35	68	80	5	HighTemp 070 6314/CSB.260°C
75	130	25	49	80	5	HighTemp 075 6215/CSB.260°C
75	160	37	76,5	70	5	HighTemp 075 6315/CSB.260°C

LongLife HighTemp 350

d [mm]	D	В	C0	Limiting Speed [rpm]	Ball Grade [ISO3290: 20010]	Designation
25	47	12	6,55	120	3	HighTemp 025 6005/CSB.350°C
25	52	15	7,8	230	3	HighTemp 025 6205/CSB.350°C
25	62	17	11,6	200	5	HighTemp 025 6305/CSB.350°C
30	62	16	11,2	190	3	HighTemp 030 6206/CSB.350°C
30	72	19	16	170	5	HighTemp 030 6306/CSB.350°C
35	72	17	15,3	160	5	HighTemp 035 6207/CSB.350°C
40	80	18	19	150	5	HighTemp 040 6208/CSB.350°C
40	90	23	24	130	5	HighTemp 040 6308/CSB.350°C
45	85	19	21,6	130	5	HighTemp 045 6209/CSB.350°C
50	90	20	23,2	120	5	HighTemp 050 6210/CSB.350°C
50	110	27	38	110	5	HighTemp 050 6310/CSB.350°C
55	100	21	29	110	5	HighTemp 055 6211/CSB.350°C
55	120	29	45	100	5	HighTemp 055 6311/CSB.350°C
60	110	22	36	100	5	HighTemp 060 6212/CSB.350°C
65	120	23	40,5	90	5	HighTemp 065 6213/CSB.350°C
65	140	33	60	80	5	HighTemp 065 6313/CSB.350°C
70	125	24	45	90	5	HighTemp 070 6214/CSB.350°C
75	130	25	49	80	5	HighTemp 075 6215/CSB.350°C
90	160	30	101	70	5	HighTemp 090 6218/CSB.350°C
95	170	32	114	60	5	HighTemp 095 6219/CSB.350°C
100	180	34	127	60	5	HighTemp 100 6220/CSB.350°C



Demanding applications

Applications: Equipment with accelerations - in contaminated environments - or in a controlled atmosphere/environment

- Product overview
 LongLife Xtreme sealed
- Product overview
 LongLife Xtreme open



Demanding applications



LongLife Xtreme

The CeramicSpeed LongLife Xtreme product series are bearings designed for application in contaminated environments, where particles can penetrate the bearing and affect the bearing performance. Characterised by unmatched hardness, the CeramicSpeed Balls tolerate a high degree of contamination, crushing the particles that penetrate into the bearing races. The CeramicSpeed Balls are also highly resistant against water and detergents, because Silicon Nitride does not corrode.

The LongLife Xtreme bearings can also be manufactured and optimised specifically for slow applications. These applications match special machines where a bearing without full rotation is needed. This product category is ideal for processors characterised by many starts/stops, and where the longest bearing service life is wanted.

- 4-8 times longer service life
- Lower energy consumption
- Extreme resistance to contamination
- Lower friction the friction coefficient between the CeramicSpeed Balls and the races is reduced by 75 %
- Reduced wear and tear fewer seizures on the bearing races
- Lower operating temperature 10-20 °C lower than steel bearings
- Higher RPM (open bearings) typically 50 % over steel bearings
- Reduced need for lubrication
- Grease type and quantity optimised for the specific application
- Reduced operating costs due to the bearings' longer service life
- Better machinery uptime that ensures higher competitiveness



LongLife Xtreme sealed

T	d [mm]	D	В	C [kN]	CO	Limiting Speed [rpm]	Ball Grade [ISO3290: 20010]	Designation
The color of the	6	19	6	2,34	0,95	24000	3	Xtreme 006 626- 2RS/CSB
Record R	7	19	6	2,34	0,95	24000	3	Xtreme 007 607- 2RS/CSB
285/CSB 28	7	22	7	3,45	1,37	22000	3	Xtreme 007 627- 2RS/CSB
285/CSB 10 30 9 5,40 2,36 17000 3 Xtreme 010 620	8	22	7	3,45	1,37	22000	3	Xtreme 008 608- 2RS/CSB
10 35 11 8,52 3,4 15000 5	10	26	8	4,75	1,96	19000	3	Xtreme 010 6000- 2RS/CSB
12	10	30	9	5,40	2,36	17000	3	Xtreme 010 6200- 2RS/CSB
12 32 10 7,28 3,1 15000 3 Xtreme 012 620	10	35	11	8,52	3,4	15000	5	Xtreme 010 6300- 2RS/CSB
12 37 12 10,10 4,15 14000 5 Xtreme 012 630 2RS/CSB 15 32 9 5,85 2,85 14000 3 Xtreme 015 600 2RS/CSB 15 35 11 8,06 3,75 13000 3 Xtreme 015 600 2RS/CSB 15 42 13 11,90 5,4 12000 5 Xtreme 015 630 2RS/CSB 17 35 10 6,37 3,25 13000 3 Xtreme 015 630 2RS/CSB 17 40 12 9,95 4,75 12000 3 Xtreme 017 620 2RS/CSB 17 47 14 14,30 6,55 11000 5 Xtreme 017 620 2RS/CSB 20 42 12 9,95 5 11000 3 Xtreme 017 620 2RS/CSB 20 47 14 13,5 6,55 10000 3 Xtreme 020 600 2RS/CSB 28/S/CSB 25 15 16,8 7,8 9500 5 Xtreme 020 620 2RS/CSB 25 47 12 11,9 6,55 9500 3 Xtreme 020 620 2RS/CSB 25 47 12 11,9 6,55 9500 3 Xtreme 025 630 2RS/CSB 25 47 12 11,9 6,55 9500 3 Xtreme 025 630 2RS/CSB 25 62 17 23,4 11,6 7500 5 Xtreme 026 630 2RS/CSB 30 55 13 13,8 8,3 8000 3 Xtreme 030 630 2RS/CSB 30 72 19 29,6 16 6300 5 Xtreme 030 630 2RS/CSB 35 62 14 16,8 10,25 7000 3 Xtreme 030 630 2RS/CSB 35 62 14 16,8 10,25 7000 3 Xtreme 030 630 2RS/CSB 35 72 17 27,0 15,3 6300 5 Xtreme 030 630 2RS/CSB 35 72 17 27,0 15,3 6300 5 Xtreme 030 630 2RS/CSB 35 72 17 27,0 15,3 6300 5 Xtreme 030 630 2RS/CSB 40 90 23 42,3 24 5000 5 Xtreme 036 630 2RS/CSB 45 75 23 20,8 14,6 5600 5 Xtreme 046 630 2RS/CSB 50 90 20 37,1 23,2 4800 5 Xtreme 046 630 2RS/CSB 50 90 20 37,1 23,2 4800 5 Xtreme 055 631 2RS/CSB 50 91 8 29,6 21,2 4500 5 Xtreme 055 631 2RS/CSB 50 01 21 46,2 29 4300 5 Xtreme 055 631 2RS/CSB 50 01 21 46,2 29 4300 5 Xtreme 055 631 2RS/CSB 50 01 21 46,2 29 4300 5 Xtreme 056 631 2RS/CSB 50 01 01 25 55,3 36 4000 5 Xtreme 056 601 2RS/CSB 50 01 01 01 01 01	12	28	8	5,40	2,36	17000	3	Xtreme 012 6001- 2RS/CSB
15 32 9 5,85 2,85 14000 3 Xtreme 015 620 2RS/CSB 15 35 11 8,06 3,75 13000 3 Xtreme 015 620 2RS/CSB 15 42 13 11,90 5,4 12000 5 Xtreme 015 630 2RS/CSB 17 35 10 6,37 3,25 13000 3 Xtreme 017 600 2RS/CSB 17 40 12 9,95 4,75 12000 3 Xtreme 017 600 2RS/CSB 17 47 14 14,30 6,55 11000 5 Xtreme 017 600 2RS/CSB 20 42 12 9,95 5 11000 3 Xtreme 027 630 2RS/CSB 20 47 14 13,5 6,55 10000 3 Xtreme 020 620 2RS/CSB 25 47 12 11,9 6,55 9500 3 Xtreme 026 620 2RS/CSB 25 47 12 11,9 6,55 9500 3 Xtreme 026 630 2RS/CSB 25 52 15 14,8 7,8 8500 3 Xtreme 025 630 2RS/CSB 25 62 17 23,4 11,6 7500 5 Xtreme 025 630 2RS/CSB 30 55 13 13,8 8,3 8000 3 Xtreme 026 630 2RS/CSB 30 62 16 20,3 11,2 7500 3 Xtreme 026 630 2RS/CSB 35 62 14 16,8 10,25 7000 3 Xtreme 036 630 2RS/CSB 35 62 14 16,8 10,25 7000 3 Xtreme 036 630 2RS/CSB 35 62 14 16,8 10,25 7000 3 Xtreme 036 630 2RS/CSB 35 62 14 16,8 10,25 7000 3 Xtreme 036 630 2RS/CSB 35 62 14 16,8 10,25 7000 3 Xtreme 036 630 2RS/CSB 35 62 14 16,8 10,25 7000 3 Xtreme 036 630 2RS/CSB 40 68 15 17,8 11 6300 5 Xtreme 036 630 2RS/CSB 45 75 23 20,8 14,6 5600 5 Xtreme 036 630 2RS/CSB 45 75 23 20,8 14,6 5600 5 Xtreme 046 630 2RS/CSB 55 90 18 29,6 21,2 4500 5 Xtreme 046 630 2RS/CSB 55 100 21 46,2 29 4300 5 Xtreme 050 611 2RS/CSB 55 100 21 46,2 29 4300 5 Xtreme 050 611 2RS/CSB 60 110 22 55,3 36 4000 5 Xtreme 050 611 2RS/CSB 60 110 22 55,3 36 4000 5 Xtreme 050 611 2RS/CSB 60 110 22 55,3 36 4000 5 Xtreme 050 611 2RS/CSB 60 130 31 85,2 52 3400 5 Xtreme 050 611 2RS/CSB 60 110 18 31,9 25 4000	12	32	10	7,28	3,1	15000	3	Xtreme 012 6201- 2RS/CSB
15 35 11 8,06 3,75 13000 3 Xtreme 015 630 2RS/CSB 17 35 10 6,37 3,25 13000 3 Xtreme 015 630 2RS/CSB 17 35 10 6,37 3,25 13000 3 Xtreme 015 630 Xzrs/CSB 17 40 12 9,95 4,75 12000 3 Xtreme 017 630 ZRS/CSB 17 47 14 14,30 6,55 11000 5 Xtreme 017 630 ZRS/CSB 17 47 14 14,30 6,55 11000 5 Xtreme 017 630 ZRS/CSB 20 42 12 9,95 5 11000 3 Xtreme 020 630 ZRS/CSB 20 47 14 13,5 6,55 10000 3 Xtreme 020 630 ZRS/CSB 25 47 12 11,9 6,55 9500 3 Xtreme 020 630 ZRS/CSB 25 47 12 11,9 6,55 9500 3 Xtreme 020 630 ZRS/CSB 25 47 22 11,4 7,8 8500 3 Xtreme 025 600 ZRS/CSB 25 62 17 23,4 11,6 7500 5 Xtreme 025 620 ZRS/CSB 30 55 13 13,8 8,3 8000 3 Xtreme 020 630 ZRS/CSB 30 55 13 13,8 8,3 8000 3 Xtreme 020 630 ZRS/CSB 30 72 19 29,6 16 6300 5 Xtreme 020 630 ZRS/CSB 35 62 14 16,8 10,25 7000 3 Xtreme 030 630 ZRS/CSB 35 72 17 27,0 15,3 6300 5 Xtreme 035 600 ZRS/CSB 35 72 17 27,0 15,3 6300 5 Xtreme 035 600 ZRS/CSB 35 72 17 27,0 15,3 6300 5 Xtreme 035 600 ZRS/CSB 40 80 18 32,5 19 5600 5 Xtreme 036 620 ZRS/CSB 40 80 18 32,5 19 5600 5 Xtreme 036 630 ZRS/CSB 45 75 23 20,8 14,6 5600 5 Xtreme 046 630 ZRS/CSB 50 80 16 22,9 15,6 5000 5 Xtreme 046 630 ZRS/CSB 50 90 20 37,1 23,2 4800 5 Xtreme 046 630 ZRS/CSB 50 90 20 37,1 23,2 4800 5 Xtreme 046 630 ZRS/CSB 50 90 20 37,1 23,2 4800 5 Xtreme 046 630 ZRS/CSB 50 90 18 29,6 21,2 4500 5 Xtreme 046 630 ZRS/CSB 50 90 18 29,6 21,2 4500 5 Xtreme 046 630 ZRS/CSB 50 90 20 37,1 23,2 4800 5 Xtreme 056 631 ZRS/CSB 50 90 18 29,6 21,2 4500 5 Xtreme 056 631 ZRS/CSB 60 110 22 55,3 36 4000	12	37	12	10,10	4,15	14000	5	Xtreme 012 6301- 2RS/CSB
15	15	32	9	5,85	2,85	14000	3	Xtreme 015 6002- 2RS/CSB
17 35	15	35	11	8,06	3,75	13000	3	Xtreme 015 6202- 2RS/CSB
17 40 12 9,95 4,75 12000 3 Xtreme 017 620 2RS/CSB 17 47 14 14,30 6,55 11000 5 Xtreme 017 620 2RS/CSB 20 42 12 9,95 5 11000 3 Xtreme 020 620 2RS/CSB 20 47 14 13,5 6,55 10000 3 Xtreme 020 620 2RS/CSB 20 52 15 16,8 7,8 9500 5 Xtreme 020 630 2RS/CSB 25 47 12 11,9 6,55 9500 3 Xtreme 020 630 2RS/CSB 25 52 15 14,8 7,8 8500 3 Xtreme 025 620 2RS/CSB 25 52 15 14,8 7,8 8500 3 Xtreme 025 630 2RS/CSB 25 62 17 23,4 11,6 7500 5 Xtreme 025 630 2RS/CSB 30 55 13 13,8 8,3 8000 3 Xtreme 030 600 2RS/CSB 30 62 16 20,3 11,2 7500 3 Xtreme 030 600 2RS/CSB 30 72 19 29,6 16 6300 5 Xtreme 030 620 2RS/CSB 35 62 14 16,8 10,25 7000 3 Xtreme 030 620 2RS/CSB 35 62 14 16,8 10,25 7000 3 Xtreme 035 620 2RS/CSB 35 72 17 27,0 15,3 6300 5 Xtreme 035 620 2RS/CSB 35 80 21 35,1 19 6000 5 Xtreme 035 620 2RS/CSB 40 68 15 17,8 11 6300 3 Xtreme 036 620 2RS/CSB 40 80 18 32,5 19 5600 5 Xtreme 036 620 2RS/CSB 40 80 18 32,5 19 5600 5 Xtreme 040 630 2RS/CSB 45 75 23 20,8 14,6 5600 5 Xtreme 046 630 2RS/CSB 45 85 19 35,1 21,6 5000 5 Xtreme 045 630 2RS/CSB 50 90 20 37,1 23,2 4800 5 Xtreme 045 630 2RS/CSB 50 90 20 37,1 23,2 4800 5 Xtreme 050 621 2RS/CSB 55 100 21 46,2 29 4300 5 Xtreme 055 621 2RS/CSB 55 100 21 46,2 29 4300 5 Xtreme 055 621 2RS/CSB 55 100 21 46,2 29 4300 5 Xtreme 055 621 2RS/CSB 56 100 18 31,9 25 4000 5 Xtreme 056 631 50 100 18 31,9 25 4000 5 Xtreme 065 631 50 100 18 31,9 25 4000 5 Xtreme 065 631 50 100 18 31,9 25 4000 5 Xtreme 065 601 50 5 5 5 5 5 5 5 5 5	15	42	13	11,90	5,4	12000	5	Xtreme 015 6302- 2RS/CSB
17	17	35	10	6,37	3,25	13000	3	Xtreme 017 6003- 2RS/CSB
285/CSB 20 42 12 9,95 5 11000 3 Xtreme 020 620 2R5/CSB 20 47 14 13,5 6,55 10000 3 Xtreme 020 630 2R5/CSB 20 52 15 16,8 7,8 9500 5 Xtreme 020 630 2R5/CSB 25 47 12 11,9 6,55 9500 3 Xtreme 025 630 2R5/CSB 25 52 15 14,8 7,8 8500 3 Xtreme 025 630 2R5/CSB 25 62 17 23,4 11,6 7500 5 Xtreme 025 630 2R5/CSB 30 55 13 13,8 8,3 8000 3 Xtreme 025 630 2R5/CSB 30 55 13 13,8 8,3 8000 3 Xtreme 020 620 2R5/CSB 30 72 19 29,6 16 6300 5 Xtreme 020 620 2R5/CSB 35 62 14 16,8 10,25 7000 3 Xtreme 020 620 2R5/CSB 35 62 14 16,8 10,25 7000 3 Xtreme 035 620 2R5/CSB 35 80 21 35,1 19 6000 5 Xtreme 035 620 2R5/CSB 40 68 15 17,8 11 6300 3 Xtreme 035 620 2R5/CSB 40 80 18 32,5 19 5600 5 Xtreme 040 620 2R5/CSB 45 75 23 20,8 14,6 5600 5 Xtreme 040 620 2R5/CSB 45 75 23 20,8 14,6 5600 5 Xtreme 040 620 2R5/CSB 50 80 16 22,9 15,6 5000 5 Xtreme 045 630 2R5/CSB 50 90 20 37,1 23,2 4800 5 Xtreme 046 620 2R5/CSB 50 90 20 37,1 23,2 4800 5 Xtreme 056 621 2R5/CSB 55 100 21 46,2 29 4300 5 Xtreme 055 631 2R5/CSB 55 120 29 74,1 45 3800 5 Xtreme 055 631 2R5/CSB 55 120 29 74,1 45 3800 5 Xtreme 056 631 2R5/CSB 55 120 29 74,1 45 3800 5 Xtreme 056 631 2R5/CSB 55 120 29 74,1 45 3800 5 Xtreme 056 631 2R5/CSB 56 100 18 31,9 25 4000 5 Xtreme 060 601 2R5/CSB 66 130 31 85,2 52 3400 5 Xtreme 060 601 2R5/CSB 66 130 31 85,2 52 3400 5 Xtreme 060 601 2R5/CSB 66 130 31 85,2 52 3400 5 Xtreme 060 601 2R5/CSB 66 130 31 85,2 52 3400 5 Xtreme 060 601 2R5/CSB 66 130 31 85,2 52 3400 5 Xtreme 060 601 2R5/CSB 66 130 31 85,2 52 3400 5 Xtreme	17	40	12	9,95	4,75	12000	3	Xtreme 017 6203- 2RS/CSB
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2RS/CSB	20	42	12	9,95	5	11000	3	Xtreme 020 6004- 2RS/CSB
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2RS/CSB	65	100	18	31,9	25	4000	5	Xtreme 065 6013- 2RS/CSB

d [mm]	D	В	C [kN]	CO	Limiting Speed [rpm]	Ball Grade [ISO3290: 20010]	Designation
65	120	23	58,5	40,5	3600	5	Xtreme 065 6213- 2RS/CSB
65	140	33	97,5	60	3200	5	Xtreme 065 6313- 2RS/CSB
70	110	20	39,7	31	3600	5	Xtreme 070 6014- 2RS/CSB
70	125	24	63,7	45	3400	5	Xtreme 070 6214- 2RS/CSB
70	150	35	111	68	3000	5	Xtreme 070 6314- 2RS/CSB
75	115	20	41,6	33,5	3400	5	Xtreme 075 6015- 2RS/CSB
75	130	25	68,9	49	3200	5	Xtreme 075 6215- 2RS/CSB
75	160	37	119	76,5	2800	5	Xtreme 075 6315- 2RS/CSB
80	125	22	49	40	3200	5	Xtreme 080 6016- 2RS/CSB
80	140	26	73	55	3000	5	Xtreme 080 6216- 2RS/CSB
80	170	39	130	86,5	2600	5	Xtreme 080 6316- 2RS/CSB
85	130	22	52	43	3000	5	Xtreme 085 6017- 2RS/CSB
85	150	28	87,1	64	2800	5	Xtreme 085 6217- 2RS/CSB
85	180	41	140	96,5	2400	16	Xtreme 085 6317- 2RS/CSB
90	140	24	60,5	50	2800	5	Xtreme 090 6018- 2RS/CSB
90	160	30	101	73,5	2600	5	Xtreme 090 6218- 2RS/CSB
90	190	43	151	108	2400	16	Xtreme 090 6318- 2RS/CSB
95	145	24	63,7	54	2800	5	Xtreme 095 6019- 2RS/CSB
95	170	32	114	81,5	2400	5	Xtreme 095 6219- 2RS/CSB
95	200	45	159	118	2200	16	Xtreme 095 6319- 2RS/CSB
100	150	24	63,7	54	2600	5	Xtreme 100 6020- 2RS/CSB
100	180	34	127	93	2400	5	Xtreme 100 6220- 2RS/CSB
100	215	47	174	140	2000	16	Xtreme 100 6320- 2RS/CSB
105	160	26	76,1	65,5	2400	5	Xtreme 105 6021- 2RS/CSB
105	190	36	140	104	2200	5	Xtreme 105 6221- 2RS/CSB
105	225	49	182	153	1800	20	Xtreme 105 6321- 2RS/CSB
110	170	28	85,2	73,5	2400	5	Xtreme 110 6022- 2RS/CSB
110	200	38	151	118	2000	16	Xtreme 110 6222- 2RS/CSB
110	240	50	203	180	1800	20	Xtreme 110 6322- 2RS/CSB
120	180	28	88,4	80	2200	5	Xtreme 120 6024- 2RS/CSB
120	215	40	146	118	1900	16	Xtreme 120 6224- 2RS/CSB
120	260	55	208	186	1700	20	Xtreme 120 6324- 2RS/CSB
130	200	33	112	100	2000	5	Xtreme 130 6026- 2RS/CSB
130	230	40	156	132	1800	16	Xtreme 130 6226- 2RS/CSB
140	210	33	111	108	1800	5	Xtreme 140 6028- 2RS/CSB
150	225	35	125	125	1700	5	Xtreme 150 6030- 2RS/CSB
160	240	38	143	143	1600	5	Xtreme 160 6032- 2RS/CSB

LongLife Xtreme open

d [mm]	D	В	C [kN]	CO	Limiting Speed [rpm]	Ball Grade [ISO3290: 20010]	Designation
5	16	5	1,14	0,38	70000	3	Xtreme 005 625/ CSB
6	19	6	2,34	0,95	60000	3	Xtreme 006 626/ CSB
7	19	6	2,34	0,95	60000	3	Xtreme 007 607/ CSB
7	22	7	3,45	1,37	53000	3	Xtreme 007 627/ CSB
8	22	7	3,45	1,37	53000	3	Xtreme 008 608/ CSB
10	26	8	4,75	1,96	45000	3	Xtreme 010 6000/ CSB
10	30	9	5,40	2,36	43000	3	Xtreme 010 6200/ CSB
10	35	11	8,52	3,4	39000	5	Xtreme 010 6300/ CSB
12	28	8	5,40	2,36	43000	3	Xtreme 012 6001/ CSB
12	32	10	7,28	3,1	38000	3	Xtreme 012 6201/ CSB
12	37	12	10,10	4,15	33000	5	Xtreme 012 6301/ CSB
15	32	9	5,85	2,85	36000	3	Xtreme 015 6002/ CSB
15	35	11	8,06	3,75	32000	3	Xtreme 015 6202/ CSB
15	42	13	11,90	5,4	28000	5	Xtreme 015 6302/ CSB
17	35	10	6,37	3,25	32000	3	Xtreme 017 6003/ CSB
17	40	12	9,95	4,75	28000	3	Xtreme 017 6203/ CSB
17	47	14	14,30	6,5	26000	5	Xtreme 017 6303/ CSB
20	42	12	9,95	5	26000	3	Xtreme 020 6004/ CSB
20	47	14	13,5	6,55	24000	3	Xtreme 020 6204/ CSB
20	52	15	16,8	7,8	23000	5	Xtreme 020 6304/ CSB
25	47	12	11,9	6,55	22000	3	Xtreme 025 6005/ CSB
25	52	15	14,8	7,8	22000	3	Xtreme 025 6205/ CSB
25	62	17	23,4	11,6	20000	5	Xtreme 025 6305/ CSB
30	55	13	13,8	8,3	19000	3	Xtreme 030 6006/ CSB
30	62	16	20,3	11,2	18000	3	Xtreme 030 6206/ CSB
30	72	19	29,6	16	17000	5	Xtreme 030 6306/ CSB
35	62	14	16,8	10,25	17000	3	Xtreme 035 6007/ CSB
35	72	17	27,0	15,3	15000	5	Xtreme 035 6207/ CSB
35	80	21	35,1	19	16000	5	Xtreme 035 6307/ CSB
40	68	15	17,8	11	15000	3	Xtreme 040 6008/ CSB
40	80	18	32,5	19	14000	5	Xtreme 040 6208/ CSB
40	90	23	42,3	24	13000	5	Xtreme 040 6308/ CSB
45	75	16	22,1	14,6	16000	5	Xtreme 045 6009/ CSB
45	85	19	35,1	21,6	13000	5	Xtreme 045 6209/ CSB
45	100	25	55,3	31,5	12000	5	Xtreme 045 6309/ CSB
50	80	16	22,9	16	15000	5	Xtreme 050 6010/ CSB
50	90	20	37,1	23,2	12000	5	Xtreme 050 6210/ CSB
50	110	27	65,0	38	10000	5	Xtreme 050 6310/ CSB
55	90	18	29,6	21,2	14000	5	Xtreme 055 6011/ CSB
55	100	21	46,2	29	10000	5	Xtreme 055 6211/ CSB
55	120	29	74,1	45	9000	5	Xtreme 055 6311/ CSB
60	95	18	30,7	23,2	11000	5	Xtreme 060 6012/ CSB
60	110	22	55,3	36	9500	5	Xtreme 060 6212/ CSB
60	130	31	85,2	52	8500	5	Xtreme 060 6312/ CSB

d [mm]	D	В	C [kN]	C0	Limiting Speed [rpm]	Ball Grade [ISO3290: 20010]	Designation
65	100	18	31,9	25	10500	5	Xtreme 065 6013/ CSB
65	120	23	58,5	40,5	8500	5	Xtreme 065 6213/ CSB
65	140	33	97,5	60	8000	5	Xtreme 065 6313/ CSB
70	110	20	39,7	31	9400	5	Xtreme 070 6014/ CSB
70	125	24	63,7	45	8500	5	Xtreme 070 6214/ CSB
70	150	35	111	68	7500	5	Xtreme 070 6314/ CSB
75	115	20	41,6	33,5	9000	5	Xtreme 075 6015/ CSB
75	130	25	68,9	49	8000	5	Xtreme 075 6215/ CSB
75	160	37	119	76,5	6700	5	Xtreme 075 6315/ CSB
80	125	22	49	40	8200	5	Xtreme 080 6016/ CSB
80	140 170	26	73	55	7000 6300	5	Xtreme 080 6216/ CSB
80	130	39	130 52	86,5		5	Xtreme 080 6316/ CSB Xtreme 085 6017/
85	150	28	87,1	43 64	6700 6700	5	CSB Xtreme 085 6217/
85	180	41	140	96,5	6000	16	CSB Xtreme 085 6317/
90	140	24	60,5	50,5	6300	5	CSB Xtreme 090 6018/
90	160	30	101	73,5	6300	5	CSB Xtreme 090 6218/
90	190	43	151	108	5600	16	CSB Xtreme 090 6318/
95	145	24	63,7	54	6000	5	CSB Xtreme 095 6019/
95	170	32	114	81,5	6000	5	CSB Xtreme 095 6219/
95	200	45	159	118	5300	16	CSB Xtreme 095 6319/
100	150	24	63,7	54	5600	5	CSB Xtreme 100 6020/
100	180	34	127	93	5600	5	CSB Xtreme 100 6220/
100	215	47	174	140	5000	16	CSB Xtreme 100 6320/
105	160	26	76,1	65,5	5300	5	CSB Xtreme 105 6021/ CSB
105	190	36	140	104	2200	5	Xtreme 105 6221/ CSB
105	225	49	182	153	1800	20	Xtreme 105 6321/ CSB
110	170	28	85,2	73,5	5000	5	Xtreme 110 6022/ CSB
110	200	38	151	118	4300	16	Xtreme 110 6222/ CSB
110	240	50	203	180	1800	20	Xtreme 110 6322/ CSB
120	180	28	88,4	80	4800	5	Xtreme 120 6024/ CSB
120	215	40	146	118	4000	16	Xtreme 120 6224/ CSB
120	260	55	208	186	1700	20	Xtreme 120 6324/ CSB
130	200	33	112	100	4300	5	Xtreme 130 6026/ CSB
130	230	40	156	132	1800	16	Xtreme 130 6226/ CSB
140	210	33	111	108	4000	5	Xtreme 140 6028/ CSB
140	300	62	252	245	3600	20	Xtreme 140 6328/ CSB
150	225	35	125	125	1700	5	Xtreme 150 6030/ CSB
150	320	65	280	290	3200	20	Xtreme 150 6330/ CSB
160	240	38	143	143	1600	5	Xtreme 160 6032/ CSB
160	340	68	300	325	2800	20	Xtreme 160 6332/ CSB
170	360	72	327	367	2800	20	Xtreme 170 6334/ CSB
180	380	75 78	354	412	2800	20	Xtreme 180 6336/ CSB
190	400	78	370	440	2500	20	Xtreme 190 6338/ CSB





Machine diagnostics

Applications: Condition monitoring - Alignment - Calibration - Online data gathering

- Monitoring the safest way to optimisation
- Offline analysis
- Online monitoring with OptimiZe
- Condition monitoring matrix





Machine diagnostics

Monitoring - the guaranteed way to optimisation

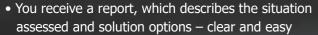
The overall optimisation as well as optimisation with bearings share the same common purpose – namely, to make the maintenance process easier, to cut down on operating costs and increase the production efficiency. With the overall optimisation package, we can cover more areas and achieve better results. Condition-based monitoring and vibration analysis are the guaranteed and most effective way to optimisation.

After conducting the monitoring, CeramicSpeed also offers:

- Balancing
- Mounting and dismounting kits
- Induction bearing heaters

Regarding monitoring, the seamless operation is ensured through:

- Analysis of the situation
- We carry out all necessary measurements with professional monitoring equipment







Online monitoring with OptimiZe - much more than just monitoring

Online monitoring is gaining more and more attention in the industry. More companies switch to the condition-based maintenance instead of fixed time intervals, where there is a risk of replacing components before it is necessary, or at an inappropriate time, where a breakdown occurs with large consequential costs.

What can OptimiZe do for you?

- Provide a basis for the full integration of sensor data
- Create a foundation for the future of AI-based decision support systems
- Collect the data, analyse it and share it with all common interfaces
- Can be fully integrated in existing SCADA systems and across the already installed hardware

The possibility of complete integration of the existing sensors in your system or application ensures a faster detection of incipient errors, wear and tear and inappropriate mode of operation. Consequently, we are working not only with the traditional vibration analysis methods, but also with our newly developed methods and the existing flow data. OptimiZe can do more than conventional systems, quite simply, and it ensures a good and future-proof solution.

Why OptimiZe?

- Detect errors BEFORE they evolve
- Create an overview of the development by comparing data and operation patterns
- Optimise the machine operation on performance and energy saving
- Predict the remaining operating time until next service
- Reduce maintenance and the risk of unplanned stops

OptimiZe is available in different configurations, each of which opens up for opportunities that fit your needs and budget. The system can always be upgraded when new needs arise, or when you are ready for the next step.

OptimiZe is built from standard hardware, which provides maximum flexibility and the opportunity to customize the system based on the client's unique needs. The entire foundation for OptimiZe is based on our wide knowledge in the field of software development, our advanced analysis models, historical data, knowledge and understanding of machinery and processes, as well as technologies within machine learning and IoT.

In order to ensure the best source for analysis and system output, OptimiZe is based on the high demands of both hardware and software quality, as well as data quality.

	Basic	Standard	Professional	Enterprise
Computer: Computer for Data collection, storage and visualisation.		Х	Х	Х
VPN Access: Secure external access for CeramicSpeed technician and cloud connection.	Х	Х	Х	Х
PLC: Programmable logic controller used to control eg. pump, valve also used to interface with sensors.			(X)	X
Graphical user interface: An external display is used to visualise process values and alarms.		(X)	Х	Х
Vibration analyse modules: Module to analyse and monitor vibration, each module has 4 sensors. Maximum modules per box is 6. Included in the package.	2	2	4	Ska- ler- bar
Interface hardwire: Digital I/O, analog I/O and special signal I/O. eg. Temperature, pressure, flow sensors.		(X)	(X)	(X)
Interface serial fieldbus: We support almost all serial based fieldbus systems.		(X)	(X)	(X)
Interface Ethernet fieldbus: We support almost all Ethernet based fieldbus systems.		(X)	Х	Х
Interface with OPC DA:		(X)	(X)	(X)
Interface with OPC UA:			Х	Х
Data acquisition local: Data collection from the analysis modules and other sensors/plc there is connected to our system through digital, serial or Ethernet. Data is stored locally on the hard drive.		Х	Х	Х
Data acquisition cloud/backup: Data collection from the analysis modules and other sensors/plc there is connected to our system through digital, serial or Ethernet. Data is stored locally on the hard drive and uploaded to our cloud based storage.			Х	Х
Graphical user interface standard.		Х	Х	Х
Graphical user interface custom: Custom made user interface like showing external sensors and custom machines.			(X)	Х
SMS notification:		(X)	Х	Х
E-mail notification:		Х	Х	Х
External storage/backup: We can use the customers own storage for log files and backup.			(X)	Х
External database: We can use the customers own SQL database. Versions supported Microsoft SQL server from 2014		(X)	(X)	Х

	Basic	Standard	Professional
Analysis packages online			
Online check without report	Χ	Χ	Х
Online check with report	Χ	Χ	Х
Online check with report and optimisation recommendations	Х	Х	Х
Service packages onsite			
Function test. Alarms, SMS, Email		Х	Х
Sensor check. Accelerometers	Х	Х	Х
Visual inspection. Sensors, system, installation	Х	Х	Х
Alignment	Χ	Χ	Х
Backup. Configuration, log data, database	Х	Х	Х
Software update	Х	Х	Х





Technical data

This is why CeramicSpeed Bearings and Coated Roller Bearings make a difference



Ball bearings

The CeramicSpeed Bearings can be used as means of optimisation within a wide range of issues. Amongst other things, these can be applied in areas with a lot of contamination from water, dust, dirt and metal, whether it is about bearings with many starts/stops, or where there is a need for fast acceleration.

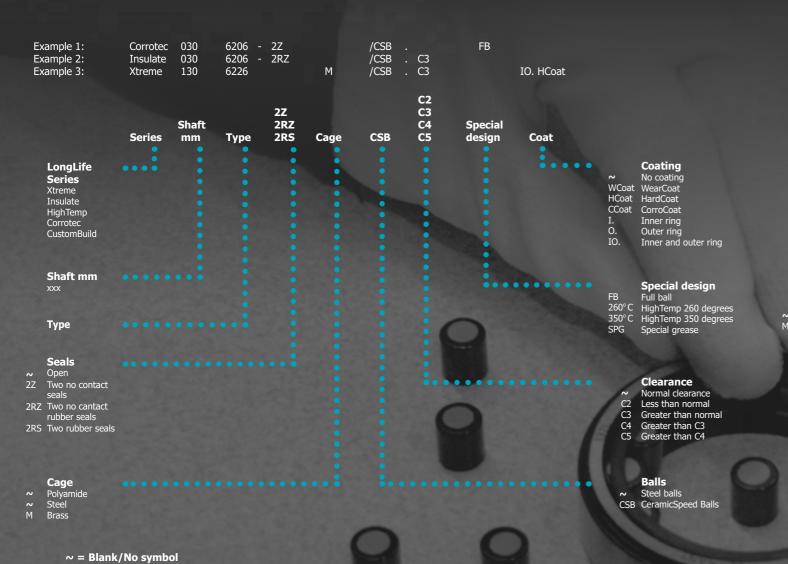
In harsh environments with insufficient lubrication, high temperature, vibrations, bearing stray current and other forces as such, you will find that CeramicSpeed Bearings have a much longer service life and thus a better overall economy. CeramicSpeed's designation system for ball bearings:

Coated roller bearings

The CeramicSpeed Roller Bearings are ideal for solving issues with bearings that do not run optimally in contaminated environments such as water, dust, dirt, metal, etc. In these environments, the CeramicSpeed Roller Bearings have a much longer service life. The same applies for the environments, where conditions

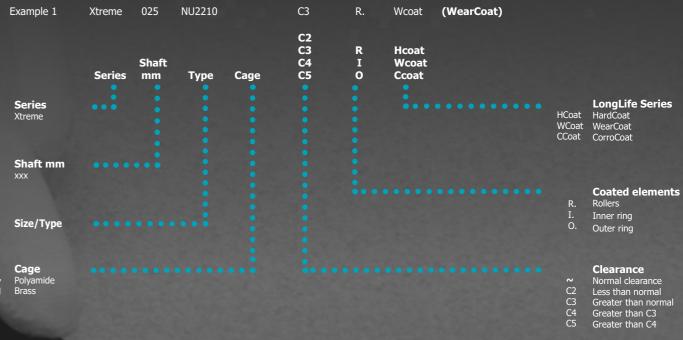
are problematic; this can be everything from frequent starts/stops to high temperatures or lack of lubrication. Our CeramicSpeed Coated Roller Bearings ensure a better overall economy because of their unique properties. CeramicSpeed designations system of coated roller bearings:

CeramicSpeed Designation System



CeramicSpeed Designation System

~ = Blank/No symbol



CeramicSpeed Balls

The CeramicSpeed Balls are superior to those of steel in all measurable physical properties. This provides our bearings with a wide range of advantages:

- Extreme durability
- It does not corrode
- Does not cause surface fatigue in the rings (micro pitting)
- Lower friction coefficient
- Electrically insulating
- Increased precision and stiffness fewer vibrations
- Increased resistance to contamination
- Increased resistance to fluctuating speed (acceleration)
- Lightweight

	Density [g/cc]	Hardness [Vickers]	Elastic Modulus [GPa]	Thermal Expansion Coefficient (10-6K-1) [RT to 800 °C]	Max Usage Temperature [°C]	Surface Finish Grade 5 [micron]	Material Fatigue, Life Wear Resistance	Hardness [Vickers]
Steel Balls (100 Cr 6)	7.6	700	190	12.3	320	0.02		10 ⁻⁸
Ceramic Balls (Si3N4)	3.2	1600	310	3.7	1000	0.005	< 10x	1014
Difference	58 % lighter	128 % harder	63 % stiffer	- 70 %	+ 680 °C	400 % smoother	< 10 x	10 ¹⁶ =insulator 0 =superconductor

Technical coatings

Bearing rollers, races and other wearing parts can acquire, in many cases, resistance to wear, and thus service life, thanks to the CeramicSpeed's range of technical coatings. The coating's properties can contribute to delivering the following benefits:

- Increased resistance to wear
- Increased resistance to corrosion
- Reduced risk of surface fatigue in the rings (micro pitting)
- Lower friction coefficient
- Increased resistance to contamination
- Increased resistance to fluctuating speed (acceleration)

Material properties of the CeramicSpeed coatings vs. hardened steel

	Hardened steel	CorroCoat	WearCoat/HardCoat
Process		"Dipping"	Nanotechnology applied with PVD process
Process- temperatures °C		< 80	170
Colour		Mat platinum	Black-Grey
Hardness, HV (vickers)	700	1,200-1,300	1,500-2,500
Max application temperature °C	150	800	500
Thickness, µm	Solid	3 μm	3 µm
Friction, Ra vs. stål	0.8	0.25	0.05 - 0.1



Bearing lubrication

The lubricant is a vital part of every ball and roller bearing's optimal function. The correct lubricant, in the right volume, is essential for the bearing noise, temperature and service life.

With proper lubrication, the CeramicSpeed Bearings have even longer service life, are more reliable and secure that the bearing is even more resistant to contamination and corrosion.

What does the lubrication grease contain?

Base oil: Mineral or synthetic oils, which is the actual lubricant in the grease.

Soap/thickener: A fastening factor, which ensures that the oil remains in the bearing.

Additives: Added to the oil to optimise the properties.

Important parameters when choosing the optimal lubricant

Temperature range

The selected lubricant should be able to operate within the same temperature range, as the bearing runs at. Exceeding the lubricant's temperature limits will shorten its service life dramatically. The service life is reduced to half, at only 15 °C above the limit.

Base oil viscosity

Generally, high load and low rotation speed require a high base oil viscosity. Contrariwise, low load and high rotation speed require a lubricant with low base oil viscosity.

Typical choice of viscosity:

- Spindle bearings > 10.000 RPM/min.: 20 40 [cSt] v/40 °C
- Electrical motors < 3.000 RPM/min.: 80 120 [cSt] v/40 °C
- Main bearing in a windmill rotor < 20 RPM/min.: 200
 400 [cSt] v/40 °C

Other significant input

- Requirements for use in the food industry (FDA/EC 1935)
- Noise requirements
- Protection against corrosion

Lubrication interval

The optimal lubrication interval is 0.5 - 0.7 times the theoretical lubricant service life, which can be difficult to calculate, but it can often be found in the charts and technical documentation of the lubricant supplier.

A representative lubricant can for example have a service life of up to 80,000 hours at 70 °C but only 15,000 hours at 100 °C.

Lubrication volume

The recommended lubrication quantity can be found by simply applying the following formula: $D \times B \times X = M$ [cm³]

- D = the bearing's outer diameter in mm
- B = the bearing's width in mm
- X = 0.002 (weekly lubrication) / 0.003 (monthly lubrication) / 0.004 (annual lubrication)

Introducing SolidLube

SolidLube is a polymer matrix saturated with lubrication oil. The matrix secure to retain oil right on the functional surfaces of the bearing under even very harsh conditions while at the same time preventing moist and foreign particles in entering the bearing.

Focus applications

- Environments with sever particle contaminating
- Applications in moist surroundings
- even under splash water influence
- Chemical, pharmaceutical or other applications, where no liquid lubricant can be allowed.

Miscibility matrix

Miscibility is always associated with the risk of mixing different types of lubricant. If necessary, the risk can be reduced by examining whether the lubricant's main components (oil and soap/thickener) can be mixed according to the table below.

Miscibility of base oils

	Mineral oil	Synthetic hydrocarbon	Ester oil	Polyglycol	Silicone oil (Methyl)	Perfluoroalkyl ether	Silicone oil (Phenyl)	Polyphenyl ether oil
Mineral oil	+	+	+		-/	10000	+/-	+
Syntethic hydrocarbon	+	+	+		DAY A COSS			+
Ester oil	+	+	+	+	77-33		+	+
Polyglycol	-55	-	+	+	CO-PE			
Silicone oil (Methyl)		-		1.35	+		+/-	
Perfluoroalkylether		-	1899	88-16		+	1000	
Silicone oil (Phenyl)	+/-	-	+	100	+/-		+	+
Polyphenylether oil	+	+	+	E - V	3		+	+

⁺ Miscible +/- Partially miscible - Immiscible

Miscibility of thickeners

		0	Metal	soap	O	20	Co	omplex soa	ps		Otl	Other thickeners		
	MARKET S	Al	Ca	Li	Na	Al	Ва	Ca	—Li	Na	Bentonit	Polyurea	PTFE	
oap	AI	+	+/-	+	+/-	+//	+/-	+ 4	+	+/-	+	+	+	
Metal soap	Ca	+/-	+	+	+	+	+	+	+/-	+	+	+	+	
Me	Li	+	+	+	1	+	+	+	+		+/-	+/-	+	
	Na	+/-	+	9-	+	+	+	+/-	+/-	+	= -	+	+	
S	Al	+	+	+	+	+	+	+/-	+	+/-	+/-	+/-	+	
soaps	Ва	+/-	+	+	+	+	+	+/-	+/-	+	+	+/-	+	
ie i	Ca	+	+	+	+/-	+/-	+/-	+	+	+	+/-	+	+	
Complex	Li	+	+/-	+	+/-	+	+/-	+	+	+/-	+	+/-	+	
O	Na	+/-	+	- 45	+	+/-	+	+	+/-	+	-	+	+	
ers.	Bentonit	+	+	+/-	-	+/-	+	+/-	+	1.88	+	+	+	
Other thickeners	Polyurea	+	+	+/-	+	+/-	+/-	+	+/-	+	+	+	+	
thic	PTFE	++	+	+	+	+	+	+	+ -	+	+	+	+	
	Blood Story of	V		100		47 44 4 7			5-1-1-6-0	The Section	I I Was a second		Market III	

⁺ Miscible +/- Partially miscible - Immiscible

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Bearing steels

CeramicSpeed standard steel rings

High carbon chrome steel 100Cr6 / ASTM52100 with Ovako steel quality purity Q or better.

	С%	Si%	Mn%	P%	S%	Cr%	Ni%	Mo%	Cu%
Min	0.93	0.15	0.25			1.35			
Max	1.00	0.35	0.45	0.025	0.025	1.60	0.25	0.10	0.30

Specification	Macro inclusio	ons Ox	ygen conte	ent	Titanium			Micr	o inc	lusio	ns	
	mm/dm²		(ppm)		content (ppm)	A		В		С		D
		C* <.5%	.5 <c<.8< th=""><th>C*>.8%</th><th></th><th>Th</th><th>He</th><th>Th</th><th>He</th><th>Th</th><th>He</th><th>Th</th></c<.8<>	C*>.8%		Th	He	Th	He	Th	He	Th
CQ			— Accord	ding to cust	tomer requirem	ents —						
Q	5	15	15	15		2.5	1.5	1.0	0.5	0	0	0.5
BQ	2.5	11	9	7	30	2.0	1.5	0.5	0.1	0	0	0.2
PBQ	1	9	8	7	30	1.0	0.5	0.5	0	0	0	0.2

CeramicSpeed stainless steel rings

CeramicSpeed use races made of martensitic stainless steel like SUS440C (X102CrMo17) or KS440 (X65CR13).

MATERIAL		STAINLESS S	TEEL
Symbol		SUS440C	KS440
		SUS440C	KS440 (ACD34)
	С	0.95 ~ 1.20	0.60 ~ 0.75
	Si	≤ 1.00	≤ 1.00
Chemical	Mn	≤ 1.00	≦ 1.00
Composition	P	≤ 0.040	≦ 0.030
%	S	≤ 0.030	≤ 0.020
	Cr	16.00 ~ 18.00	11.50~13.00
	Мо	≤ 0.75	≤ 0.30
Equivalent		AISI440C, X102CrMo17	X65Cr13

Seals

CeramicSpeed offers three options of seals integrated in deep groove ball bearings.



Seals type RZ (2RZ)

A low-friction rubber seal, which grants optimal protection for the bearing, also at higher engine speed, without creating undue friction.



Seals type RS (2RS)

A friction seal, which provides optimal protection for the bearing, but limits the potential rotation speed and creates friction.



Seals type Z (2Z)

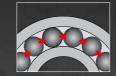
Labyrinth seals that provides a fundamental protection of the bearing without creating friction and without limiting the bearings' potential rotation speed.

Seal type	Protection	Fricion	High speed	Temperature (max)
RZ	++	++	+++	120 ºC
RS	+++	+++	-	120 ºC
Z	-	+++	+++	360 ºC

(+) Suitable (-) Less suitable

Ball cages and roller cages

The ball cages or roller cages are supposed to keep the distance between the rolling elements of the bearing, and thus to reduce friction.





CeramicSpeed produces bearings with ball and roller cages in the following materials:

Cage material	Fatigue strength	Friction	Chemical constancy	Temperature (max)
Steel	++	+	+	360 C
Brass	++	+	++	250 C
PA66	+++	++	+	120 C
PEEK	++	+++	+++	200 C

(+) Suitable (-) Less suitable

Steel:

Typically pressed into the plate and assembled with rivets or screws

Brass:

Machined and assembled with rivets or screws

PA66:

Polyamide. Injection moulded in one piece in a material reinforced with glass fibre

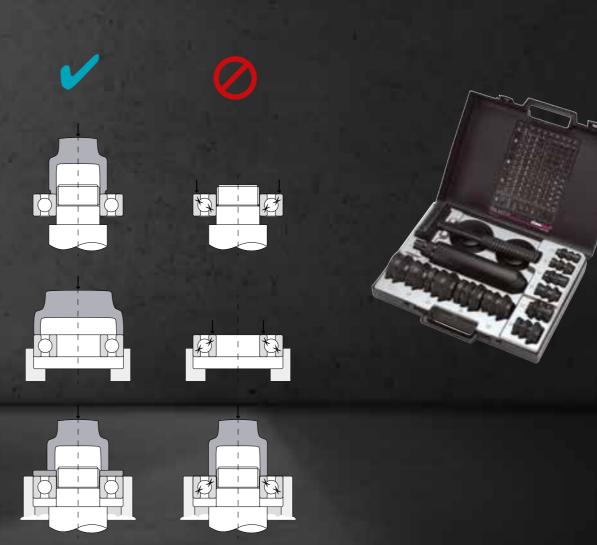
PEEK:

Polyether-ether-ketone. Injection moulded in one piece

Handling and bearing installation

The CeramicSpeed Bearings have to be mounted with the same careful consideration as standard steel bearings:

- **NEVER** knock the bearing directly with a hammer or hard objects
- ALWAYS use the correct tools; impact sleeve or bearing heater
- **NEVER** apply mounting power through the bearing's balls/rollers
- **NEVER** leave a new bearing uncovered for a longer time
- ALWAYS keep the bearing and its surroundings clean during assembly









CeramicSpeed works according to an integrated quality system that ensures product quality, safety for employees and respect for the environment.

Product quality

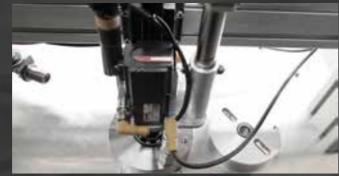
Incoming goods inspection

All components are checked geometrically and visually before assembly.



Analytical control

CeramicSpeed performs random checks via vibration analysis on finished components. The data analysis is logged on batch-level and shared with customers upon request



Mounting

At CeramicSpeed, the final assembly is always done by hand, and our staff checks the finished product both visually and auditory after each step of the process.

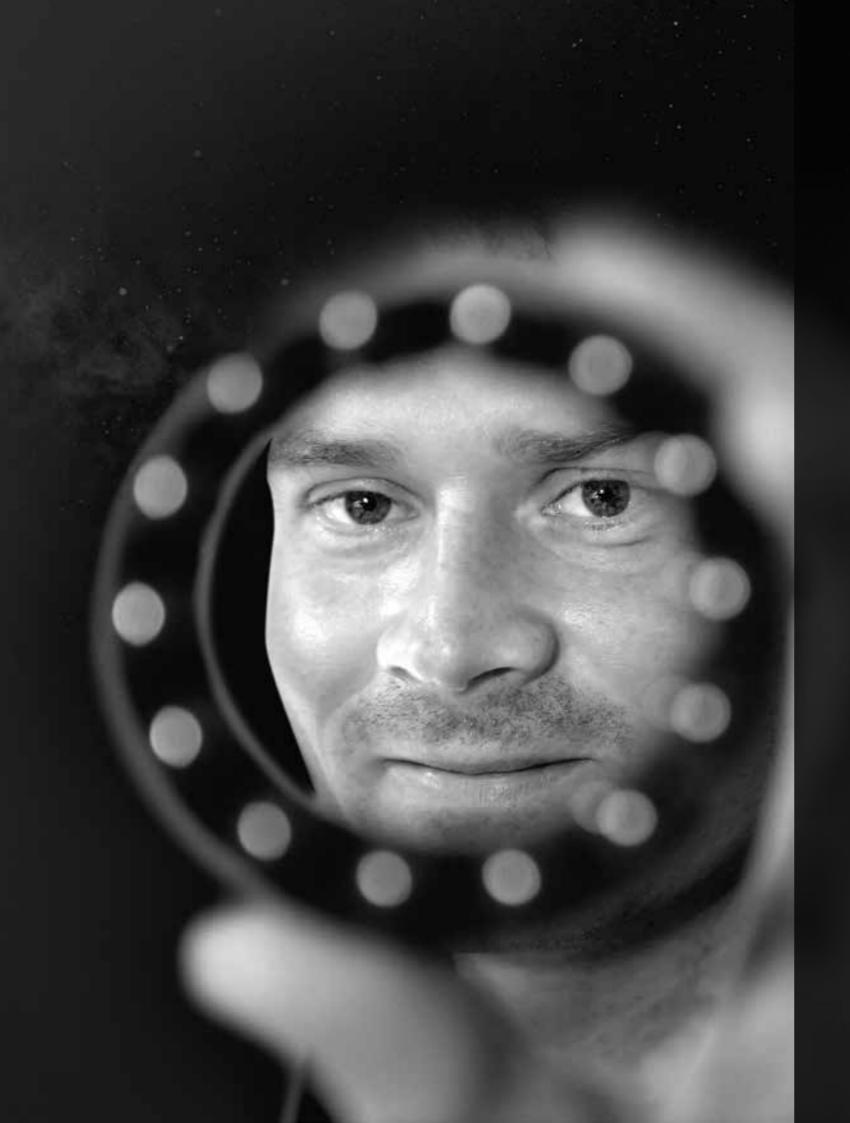


Environment and safety

CeramicSpeed is a safe place to work and our processes ensure that all employees can perform their tasks safely and with consideration for the surroundings and the environment. In the few processes where chemicals and solvents are included, we always work to reduce their amount for the benefit of our employees, environment and the economy.







CeramicSpeed history

A focused effort turned CeramicSpeed into the world's leading manufacturer

———————————— CeramicSpeed history

Jacob Csizmadia, founder of CeramicSpeed, was the first person in the world to introduce ceramic bearings to the world of professional cycling, back in 2000.

Knowledge from bicycle bearing was the stepping stone for optimisation in industrial applications.

CeramicSpeed was founded in 2004, and in 2009, CeramicSpeed Bearings was established with a focus on products for industrial use. Ever since, the company has been on a growth spurt. CeramicSpeed is one of the few companies in the world that focuses exclusively on optimisation with the use of bearings. This means that the company, in its more than 15 years of existence has specialised in the optimisation and application of ceramic bearings.

"Since the company was established, there has been an increasing demand for our products, and now it looks like the industry has had their eyes opened to considering bearings, as a part of their corporate optimisation," says CeramicSpeed's CEO, Jacob Csizmadia and adds. "There is a lot of money to save, and we have several cases from large Danish companies, which talk about the great savings achieved and, at the same time, about the improved production efficiency. It is a very good investment for our customers, and it does not stop here. CeramicSpeed now also offers monitoring and optimisation as a part of our product selection. It means that through several measurements we can now analyse even more accurately and find the right optimisation solution for our customers."

All CeramicSpeed balls used in the bearings that we manufacture, as well as the rest of the components, are of the highest quality. Thanks to this, our bearings feature unique properties and a lifetime, which is 4-8 times longer than standard steel bearings.

In 2013, CeramicSpeed won the ELFORSK Award for a project, which documented that CeramicSpeed Bearings can reduce energy loss in the bearings by up to 70 %.

In 2014, the CeramicSpeed Bearings are FDA approved as the only bearings in the world qualified to come in direct contact with food.

The CeramicSpeed Bearings are gaining more and more foothold in the industry, as there is a great potential for considering bearings as a part of production optimisation, and thereby decrease operating costs and increase the competitiveness of companies.

World record paves the way

Jacob holds the world record from 1998 for 24-hour in-line skating, and was at the time the first person to break the 500 km barrier. The main reason for setting the world record and for going from 402 km to 505 km in 1998, was the replacement of steel bearings with ceramic bearings in his skates. This world record paved the way for CeramicSpeed, which today is a global company that produces ceramic bearings for applications in both sports and industrial use.

Today, CeramicSpeed is an international company, where products for sports application are available in more than 40 countries. We are the only ceramic bearing manufacturer to sponsor several World Tour Teams as well as a number of other top athletes from road cycling, triathlon and MTB.





CeramicSpeed Bearings A/S Noergaardsvej 3 DK-7500 Holstebro Phone +45 97 40 25 44 bearings@ceramicspeed.com www.ceramicspeed.com



